

PSC Linea

È una linea di portautensili modulari di alta precisione che consente di eseguire con estrema flessibilità e rigidità operazioni di alesatura, fresatura e foratura.



ATTACCHI BASE

DIN-AD / PSC
DIN 69871 / ISO 26623-2



MAS BT / PSC
MAS 403 BT / ISO 26623-2



HSK-A / PSC
DIN 69893 / ISO 26623-2



CAT-AD+B / PSC
ANSI B5.50 / ISO 26623-2



PROLUNGHE RIDUZIONI

PR / PSC
ISO 26623-1 / 2



RD / PSC
ISO 26623-1 / 2



RIDUZIONI A MODULARE

PSC - MHD¹
ISO 26623-1



PORTAFRESE

PSC-PF
ISO 26623-1



FORTE SERRAGGIO

PSC-MF
ISO 26623-1



ADATTATORI SEMILAVORATI

PSC NS-H.28-42
ISO 26623-1



A RICHIESTA TRE PSC - TR PSC



TRE 50 PSC50 69K
Ø 2.5 ~ 110

TRE 63 PSC63 69K
Ø 6 ~ 125

TRE 80 PSC80 69K
Ø 6 ~ 200



TR 50 PSC 40
TR 50 PSC 50
TR 50 PSC 63
Ø 2.5 ~ 108

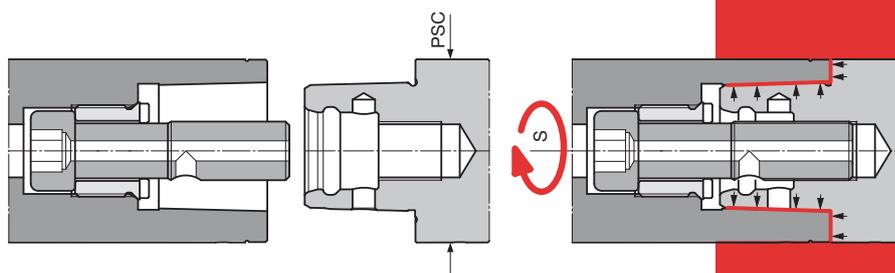
TR 63 PSC 63
Ø 2.5 ~ 125

TR 80 PSC 80
Ø 2.5 ~ 160

A RICHIESTA ALTRI ATTACCHI

L'attacco PSC è conforme alla normativa ISO 26623 ed è disponibile in sei grandezze. Garantisce l'intercambiabilità di tutti gli elementi del sistema, che include attacchi base, prolunghes, riduzioni e adattatori portautensili.

Attacco PSC ISO 26623-1/2



Il programma si integra con la **linea di alesatura MHD'** che completa la linea PSC con un'ampia gamma di testine di sgrossatura e di finitura, queste ultime sia analogiche che digitali.

PSC	S	⬡ Nm
PSC 32	8	45
PSC 40	8	55
PSC 50	10	95
PSC 63	14	170
PSC 80	14	170
PSC 100	17	380

ATTACCHI BASE realizzati secondo normative DIN 69871, MAS 403 BT, ANSI-CAT, DIN 69893 e costruiti in acciaio cementato, temprato e rettificato.

PR e RD Per ogni grandezza PSC esistono prolunghes e riduzioni di diverse lunghezze che consentono di raggiungere le profondità di lavorazione desiderate.

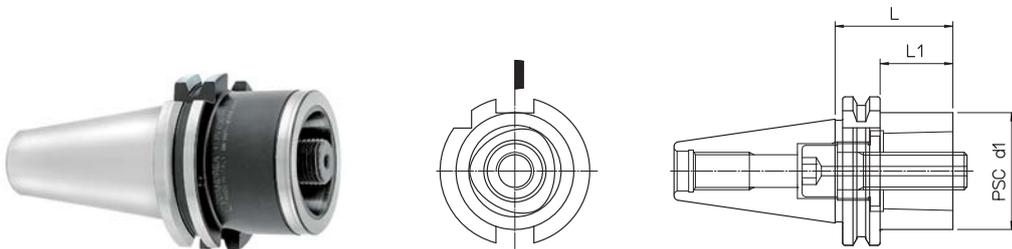
RD MHD' Le riduzioni MHD' permettono di integrare al programma PSC Linea la linea di alesatura MHD'.

PF Adattatori portafresa che, fra l'altro permettono l'impiego della linea BPS per grandi diametri.

MONOforce Linea di portautensili a forte serraggio ideale per lavorazioni ove sussistano esigenze di precisione e necessità di serraggio utensili sollecitati ad elevati carichi torsionali.

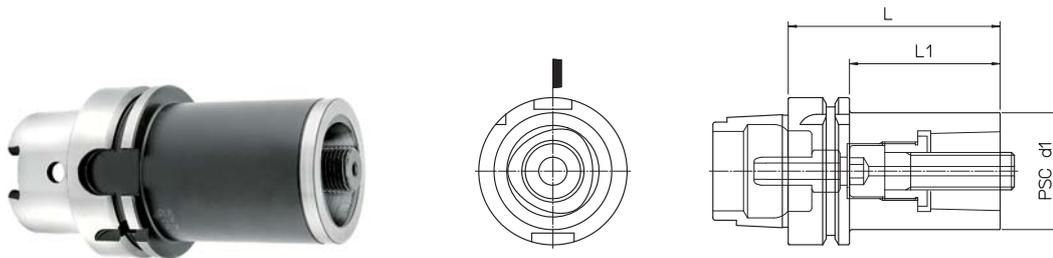


DIN-AD / PSC DIN 69871 / ISO 26623-2



DIN	REF.	CODE	PSC d1	L	L1	kg
40	DIN69871-AD40 PSC 40.30	41PS04014020	40	30	11	0.8
40	DIN69871-AD40 PSC 50.40	41PS05014028	50	40	21	0.9
40	DIN69871-AD40 PSC 50.50	41PS05014022	50	50	31	1.1
50	DIN69871-AD50 PSC 50.30	41PS05015020	50	30	11	2.7
50	DIN69871-AD50 PSC 63.30	41PS06315028	63	30	11	2.8
50	DIN69871-AD50 PSC 63.50	41PS06315022	63	50	31	3
50	DIN69871-AD50 PSC 80.70	41PS08015020	80	70	51	3.7

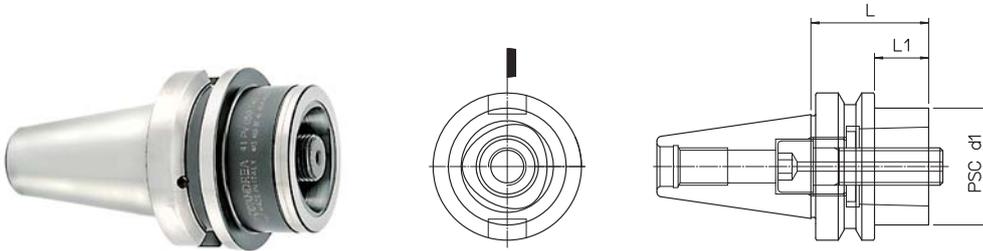
HSK-A / PSC DIN 69893 / ISO 26623-2



HSK-A	REF.	CODE	PSC d1	L	L1	kg
63	HSK-A63 PSC 40.80	41PS04056320	40	80	54	1.1
63	HSK-A63 PSC 50.90	41PS05056320	50	90	64	1.5
100	HSK-A100 PSC 50.100	41PS05059920	50	100	71	3
100	HSK-A100 PSC 63.110	41PS06359920	63	110	81	3.6
100	HSK-A100 PSC 80.120	41PS08059920	80	120	91	4.7
125	HSK-A125 PSC 80.130	41PS08059520	80	130	101	6.5

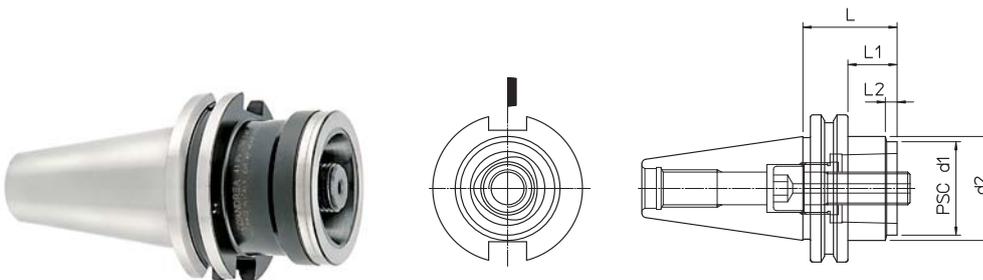
Completo di raccordo per il refrigerante

MAS BT-AD / PSC MAS 403 BT / ISO 26623-2



BT	REF.	CODE	PSC d1	L	L1	kg
40	MAS403 BT40-AD PSC 40.30	41PS04014030	40	30	3	0.9
40	MAS403 BT40-AD PSC 50.50	41PS05014032	50	50	23	1.2
50	MAS403 BT50-AD PSC 50.40	41PS05015030	50	40	2	3.4
50	MAS403 BT50-AD PSC 63.50	41PS06315032	63	50	12	3.5
50	MAS403 BT50-AD PSC 80.70	41PS08015030	80	70	32	4

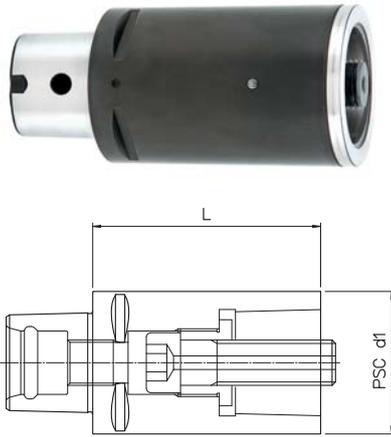
CAT-AD / PSC ANSI B5.50 / ISO 26623-2



CAT	REF.	CODE	PSC d1	d2	L	L1	L2	M	kg
40	CAT40 AD PSC 40.40	41PS04014045	40	44.5	40	21	5	UNC 5/8-11	0.95
40	CAT40 AD PSC 50.50	41PS05014045	50		50	31		UNC 5/8-11	1
50	CAT50 AD PSC 50.40	41PS05015045	50	69.9	40	21	5	UNC 1/8	2.5
50	CAT50 AD PSC 63.50	41PS06315045	63	70	50	31	12.5	UNC 1/8	3
50	CAT50 AD PSC 80.100	41PS08015045	80		100	81		UNC 1/8	4.6

RD PSC ISO 26623-1 / 2

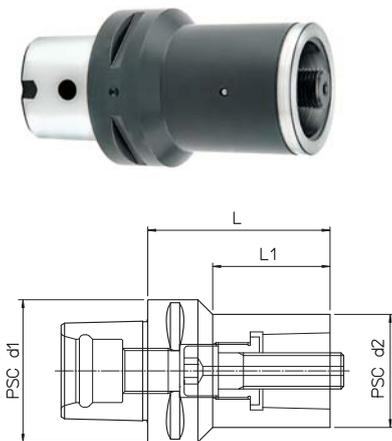
PROLUNGHE



REF.	CODE	PSC d1	L	kg
PR PSC 32.60	656PS03206000	32	60	0.35
PR PSC 32.80	656PS03208000	32	80	0.45
PR PSC 40.60	656PS04006000	40	60	0.55
PR PSC 40.80	656PS04008000	40	80	0.7
PR PSC 40.100	656PS04010000	40	100	0.9
PR PSC 50.80	656PS05008000	50	80	1.1
PR PSC 50.100	656PS05010000	50	100	1.4
PR PSC 63.100	656PS06310000	63	100	2.2
PR PSC 63.140	656PS06314000	63	140	3.2
PR PSC 80.100	656PS08010000	80	100	3.6
PR PSC 80.125	656PS08012500	80	125	4.5

RD PSC ISO 26623-1 / 2

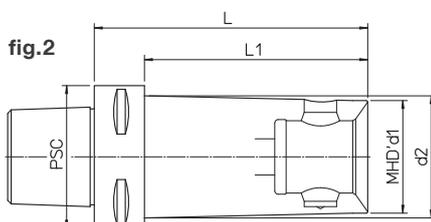
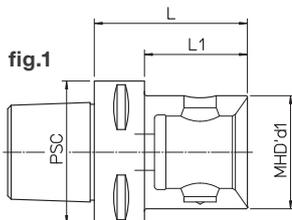
RIDUZIONI



REF.	CODE	PSC d1	PSC d2	L	L1	kg
RD PSC 40/32.70	657PS04003200	40	32	70	12	0.6
RD PSC 50/32.60	657PS05003200	50	32	60	34.8	0.65
RD PSC 50/40.65	657PS05004000	50	40	65	45	0.7
RD PSC 50/40.85	657PS05004001	50	40	85	12	1
RD PSC 63/32.70	657PS06303200	63	32	70	39	1.1
RD PSC 63/40.80	657PS06304000	63	40	80	51.4	1.3
RD PSC 63/50.80	657PS06305000	63	50	80	51.5	1.5
RD PSC 63/50.110	657PS06305001	63	50	110	12	3.4
RD PSC 80/32.60	657PS08003200	80	32	60	29.3	1.8
RD PSC 80/40.70	657PS08004000	80	40	70	36.5	1.9
RD PSC 80/50.80	657PS08005000	80	50	80	49.3	2.2
RD PSC 80/63.80	657PS08006300	80	63	80	53.1	2.5
RD PSC 80/63.120	657PS08006301	80	63	120	12	3.9
RD PSC 100/80.100	657PS10008000	100	80	100	58.2	5

PSC-MHD' ISO 26623-1

RIDUZIONI A MODULARE

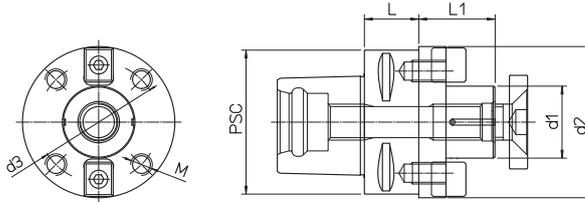


PSC	REF.	CODE	MHD' d1	d2	L	L1	Kg.	fig.
40	PSC 40 - MHD' 32.42	416322604004	32	-	42	22	0.3	1
40	PSC 40 - MHD' 40.45	416402604004	40	-	45	-	0.4	1
50	PSC 50 - MHD' 50.55	416502605005	50	-	55	-	0.8	1
63	PSC 63 - MHD' 40.50	416402606305	40	-	50	28	0.9	1
63	PSC 63 - MHD' 40.120	416402606312	40	44	120	98	1.5	2
63	PSC 63 - MHD' 50.55	416502606305	50	-	55	33	0.8	1
63	PSC 63 - MHD' 50.67	416502606306	50	-	67	45	1.1	1
63	PSC 63 - MHD' 50.120	416502606312	50	54	120	98	1.9	2
63	PSC 63 - MHD' 63.77	416632606307	63	-	77	-	1.8	1
80	PSC 80 - MHD' 50.60	416502608006	50	-	60	30	2	1
80	PSC 80 - MHD' 50.120	416502608012	50	54	120	90	2.8	2
80	PSC 80 - MHD' 63.70	416632608007	63	-	70	40	2.3	1
80	PSC 80 - MHD' 63.150	416632608015	63	67	150	120	4	2
80	PSC 80 - MHD' 80.75	416802608007	80	-	75	-	2.6	1
80	PSC 80 - MHD' 80.120	416802608012	80	-	120	-	4.3	1
100	PSC 100 - MHD' 80.80	416802610008	110	-	80	44	3.5	1
100	PSC 100 - MHD' 110.120	416912610012	110	-	120	84	5	1

PORTAFRESE - FORTE SERRAGGIO - SEMILAVORATI

PSC-PF ISO 26623-1

PORTAFRESE



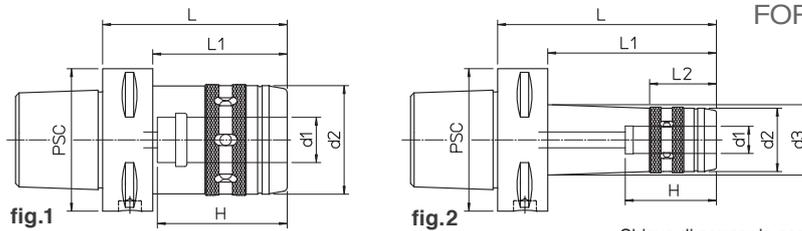
• Salvo disponibilità magazzino

PSC	REF.	CODE	d1	d2	d3	M	L	L1	kg
40	PSC 40 PF22.25	71PSC-040PF2202 •	22				25	19	0.3
50	PSC 50 PF22.25	71PSC-050PF2202	22				25	19	0.5
50	PSC 50 PF27.25	71PSC-050PF2702 •	27				25	21	0.6
63	PSC 63 PF27.25	71PSC-063PF2702	27				25	21	0.8
63	PSC 63 PF32.25	71PSC-063PF3202 •	32				25	24	0.9
80	PSC 80 PF32.30	71PSC-080PF3203 •	32				30	24	1.8
80	PSC 80 PF40.45	71PSC-080PF4004 •	40	84	66.7	M12	45	27	2.4
80	PSC 80 PF60.60	71PSC-080PF6006 •	60	128.5	101.6	M16	60	40	5.2

PSC 80
PF 40 - 60 BPS p.57

ISO 26623-1 PSC

FORTE SERRAGGIO

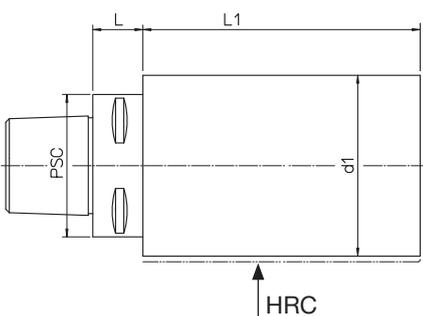


Chiave di serraggio esclusa - Predisposizione Chip

PSC	REF.	CODE	d1	d2	d3	H	L	L1	L2	kg	fig.
63	PSC 63 - MF 12.70	71PSC-063MF1207	12	28		46	70	48		0.9	1
63	PSC 63 - MF 12.100	71PSC-063MF1210	12	28	31.5	46	100	78	29.5	1.4	2
63	PSC 63 - MF 20.80	71PSC-063MF2008	20	48		60	80	58		1.3	1
63	PSC 63 - MF 20.120	71PSC-063MF2012	20	48		60	120	98		1.9	2
63	PSC 63 - MF 32.100	71PSC-063MF3210	32	66		80	100			2.1	1
63	PSC 63 - MF 32.140	71PSC-063MF3214	32	66		80	140			3.1	2
80	PSC 80 - MF 20.80	71PSC-080MF2008	20	48		60	80	50		3.7	1
80	PSC 80 - MF 20.125	71PSC-080MF2012	20	48		60	125	95		4.1	2
80	PSC 80 - MF 32.100	71PSC-080MF3210	32	66		80	100	70		4.4	1
80	PSC 80 - MF 32.160	71PSC-080MF3216	32	66		80	160	130		4.9	2

PSC NS-H.28-42 ISO 26623-1

ADATTATORI SEMILAVORATI



PSC	REF.	CODE	d1	L	L1	kg	HRC
40	PSC 40 - NS 50.160/140 H.28	71PSC040Z205014	50	20	140	2.4	28
40	PSC 40 - NS 50.160/140 H.42	71PSC040Z405014	50	20	140	2.4	42
40	PSC 40 - NS 63.160/140 H.28	71PSC040Z206314	63	20	140	3.6	28
40	PSC 40 - NS 63.160/140 H.42	71PSC040Z406314	63	20	140	3.6	42
40	PSC 40 - NS 80.160/140 H.28	71PSC040Z208014	80	20	140	5.7	28
40	PSC 40 - NS 80.160/140 H.42	71PSC040Z408014	80	20	140	5.7	42
50	PSC 50 - NS 63.160/140 H.28	71PSC050Z206314	63	20	140	3.8	28
50	PSC 50 - NS 63.160/140 H.42	71PSC050Z406314	63	20	140	3.8	42
50	PSC 50 - NS 80.160/140 H.28	71PSC050Z208014	80	20	140	10.2	28
50	PSC 50 - NS 80.160/140 H.42	71PSC050Z408014	80	20	140	10.2	42
50	PSC 50 - NS 100.180/160 H.28	71PSC050Z210016	100	20	160	5.9	28
50	PSC 50 - NS 100.180/160 H.42	71PSC050Z410016	100	22	160	5.9	42
63	PSC 63 - NS 80.162/140 H.28	71PSC063Z208014	80	22	140	6.2	28
63	PSC 63 - NS 80.162/140 H.42	71PSC063Z408014	80	22	140	6.2	42
63	PSC 63 - NS 100.182/160 H.28	71PSC063Z210016	100	22	160	10.4	28
63	PSC 63 - NS 100.182/160 H.42	71PSC063Z410016	100	22	160	10.4	42
63	PSC 63 - NS 120.202/180 H.28	71PSC063Z212018	120	22	180	17	28
63	PSC 63 - NS 120.202/180 H.42	71PSC063Z412018	120	22	180	17	42
80	PSC 80 - NS 100.190/160 H.28	71PSC080Z210016	100	30	160	11.5	28
80	PSC 80 - NS 100.190/160 H.42	71PSC080Z410016	100	30	160	11.5	42
80	PSC 80 - NS 140.210/180 H.28	71PSC080Z214018	140	30	180	23.4	28
80	PSC 80 - NS 140.210/180 H.42	71PSC080Z414018	140	30	180	23.4	42