

S SERIES

Maschi per maschiatura sincronizzata

MASCHI A MACCHINA PER MASCHIATURA SINCRONIZZATA per fori ciechi e passanti

Scanalature diritte / per ghisa



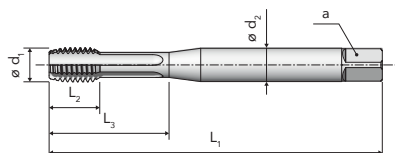
S43
V-MAXX

BS43
V-MAXX

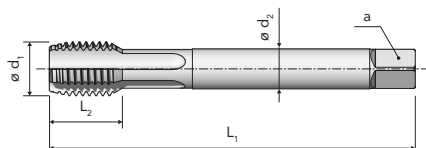
S43 E
V-MAXX

BS43 E
V-MAXX

~DIN 371
≤ M12 (*)

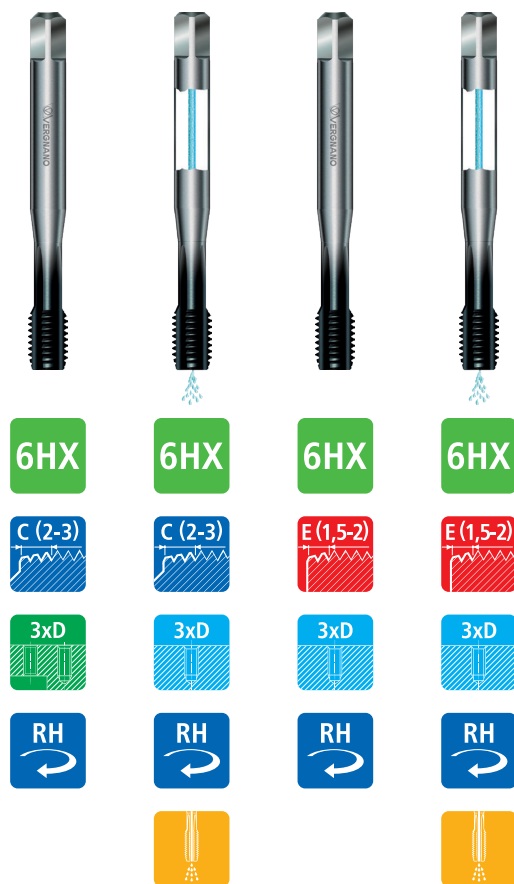


~DIN 376
≥ M16 (*)



CAMPO D'IMPIEGO - VELOCITÀ DI TAGLIO m/min

ISO	MG	S43 V-MAXX	BS43 V-MAXX	S43 E V-MAXX	BS43 E V-MAXX
K	K.1	● 55-65	● 55-65	● 55-65	● 55-65
N	N.4	● 55-65	● 55-65	● 55-65	● 55-65
	N.7	● 55-65	● 55-65	● 55-65	● 55-65
	N.9-10	● 55-65	● 55-65	● 55-65	● 55-65



Ød1	P	L1 js 16	L2	L3	Ød2 h6	a h12	z		S43 V-MAXX A...0433N1AV0	BS43 V-MAXX A...0433P1AV0	S43 E V-MAXX A...0433N3AV0	BS43 E V-MAXX A...0433P3AV0
[mm]	[mm]	[mm]	[mm]	[mm]	[mm]	[mm]	[-]	[mm]				
M 3	0,5	70	5	15	6	4,9	3	2,5	...00030...			
4	0,7	70	7	18	6	4,9	3	3,3	...00040...		...00040...	
5	0,8	70	8	23	6	4,9	3	4,2	...00050...	...00050...	...00050...	...00050...
6	1	80	10	29	6	4,9	4	5	...00060...	...00060...	...00060...	...00060...
8	1,25	90	11	33	8	6,2	4	6,8	...00080...	...00080...	...00080...	...00080...
10	1,5	100	13	36	10	8	4	8,5	...00100...	...00100...	...00100...	...00100...
12	1,75	110	16	42	12	9	4	10,2	...00120...	...00120...	...00120...	...00120...
16	2	110	18	-	12	9	4	14	...00160...	...00160...	...00160...	...00160...
20	2,5	140	23	-	16	12	4	17,5	...00200...	...00200...	...00200...	...00200...

(*) = Attacco DIN 1835-B a richiesta

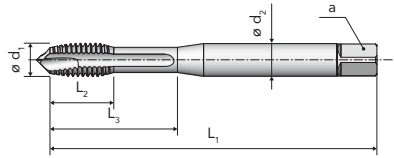


S15
TiN

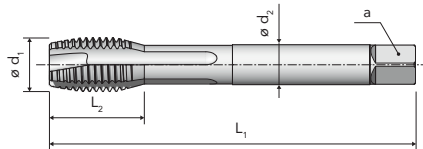
S15
TiH1

BS15
TiH1

~DIN 371
≤ M12 (*)

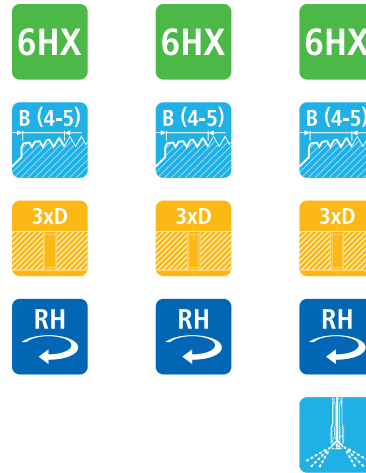


~DIN 376
≥ M14 (*)



CAMPO D'IMPIEGO - VELOCITÀ DI TAGLIO m/min

ISO	MG	S15 TiN	S15 TiH1	BS15 TiH1	
P	P.1-2	● 50-60	● 50-60	● 50-60	
	P.3	● 45-55	● 45-55	● 45-55	
	P.4	● 40-50	● 40-50	● 40-50	
	P.5	● 15-25	● 15-25	● 15-25	
	P.7	● 15-25	● 15-25	● 15-25	
M	M.1	● 15-25	● 15-25	● 15-25	
	M.2	● 10-20	● 10-20	● 10-20	
K	K.2	● 45-55	● 45-55	● 45-55	
N	N.1	● 50-60	● 50-60	● 50-60	
	N.2-3	● 45-55	● 45-55	● 45-55	
	N.5	● 40-50	● 40-50	● 40-50	
	N.6	● 35-45	● 35-45	● 35-45	
S	S.1		● 15-25	● 15-25	
	S.3	● 15-25	● 15-25	● 15-25	



SERIES

Ød ₁	P	L ₁ js 16	L ₂	L ₃	Ød ₂ h6	a h12	z		S15 TiN	S15 TiH1	BS15 TiH1		
[mm]	[mm]	[mm]	[mm]	[mm]	[mm]	[mm]	[-]	[mm]	A...0153N2AD0	A...0153N2AH0	A...0153P2AH0		
M 3	0,5	70	5	15	6	4,9	3	2,5	...00030...	...00030...			
4	0,7	70	7	18	6	4,9	3	3,3	...00040...	...00040...			
5	0,8	70	8	25	6	4,9	3	4,2	...00050...	...00050...	...00050...		
6	1	80	10	30	6	4,9	3	5	...00060...	...00060...	...00060...		
8	1,25	90	12,5	35	8	6,2	3	6,8	...00080...	...00080...	...00080...		
10	1,5	100	15	39	10	8	3	8,5	...00100...	...00100...	...00100...		
12	1,75	110	17,5	42	12	9	3	10,2	...00120...	...00120...	...00120...		
14	2	110	20	-	12	9	3	12	...00140...	...00140...			
16	2	110	20	-	12	9	4	14	...00160...	...00160...	...00160...		

(*) = Attacco DIN 1835-B a richiesta

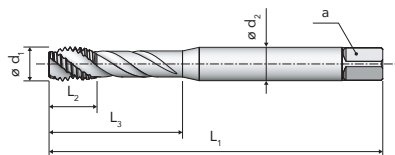


S70
TiN

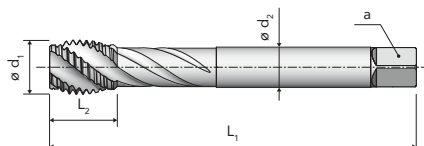
S70
TiH1

BS70
TiH1

~DIN 371
≤ M12 (*)



~DIN 376
≥ M14 (*)



6HX

6HX

6HX



CAMPO D'IMPIEGO - VELOCITÀ DI TAGLIO m/min

ISO	MG	S70 TiN	S70 TiH1	BS70 TiH1	
P	P.1-2	● 45-55	● 45-55	● 45-55	
	P.3	● 40-50	● 40-50	● 40-50	
	P.4	● 35-45	● 35-45	● 35-45	
	P.5	● 15-20	● 15-20	● 15-20	
	P.7	● 15-20	● 15-20	● 15-20	
M	M.1	● 15-20	● 15-20	● 15-20	
K	K.2	● 40-50	● 40-50	● 40-50	
N	N.1	● 45-55	● 45-55	● 45-55	
	N.2-3	● 40-50	● 40-50	● 40-50	
	N.5	● 35-45	● 35-45	● 35-45	
	N.6	● 30-40	● 30-40	● 30-40	
S	S.1		● 15-20	● 15-20	
	S.3	● 15-20	● 15-20	● 15-20	

[illegible]

(*) = Attacco DIN 1835-B a richiesta



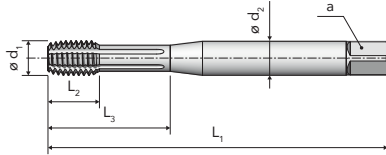
S80 N
TiN

S80 N
V-MAXX

S80 N 6GX
TiN

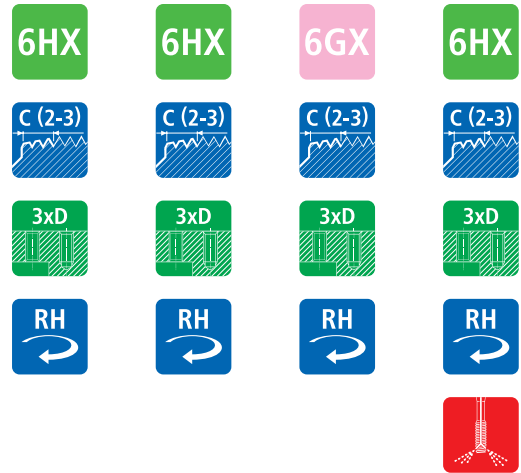
BS80 N R
TiN

~DIN 371 (*)



CAMPO D'IMPIEGO - VELOCITÀ DI TAGLIO m/min

ISO	MG	S80 N TiN	S80 N V-MAXX	S80 N 6GX TiN	BS80 N R TiN
P	P.1-2	● 50-60	● 50-60	● 50-60	● 50-60
	P.3	● 45-55	● 45-55	● 45-55	● 45-55
	P.4	● 40-50	● 40-50	● 40-50	● 40-50
	P.5	● 20-30	● 20-30	● 20-30	● 20-30
	P.7	● 25-35	● 25-35	● 25-35	● 25-35
M	M.1	● 25-35	● 25-35	● 25-35	● 25-35
	M.2	● 15-25	● 15-25	● 15-25	● 15-25
N	N.1-2	● 50-60	● 50-60	● 50-60	● 50-60
	N.3	● 45-55	● 45-55	● 45-55	● 45-55
	N.5-6	● 50-60	● 50-60	● 50-60	● 50-60
S	S.3	● 10-20	● 10-20	● 10-20	● 10-20



SERIES

[illegible]

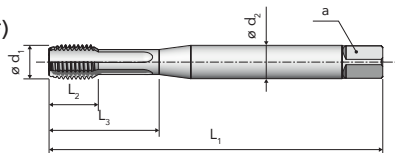
(*) = Attacco DIN 1835-B a richiesta



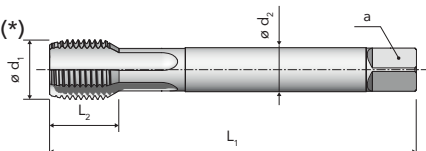
S45
V-MAXX

BS45
V-MAXX

~DIN 371
≤ M12x1,5 (*)



~DIN 376
≥ M14x1,5 (*)



6HX

6HX



CAMPO D'IMPIEGO - VELOCITÀ DI TAGLIO m/min

ISO	MG	S45 V-MAXX	B545 V-MAXX		
K	K.1	● 55-65	● 55-65		
N	N.4	● 55-65	● 55-65		
	N.7	● 55-65	● 55-65		
	N 9-10	● 55-65	● 55-65		

[illegible]

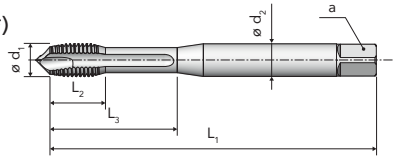
(*) = Attacco DIN 1835-B a richiesta

MASCHI A MACCHINA PER MASCHIATURA SINCRONIZZATA per fori passanti
Scanalature diritte con imbocco corretto

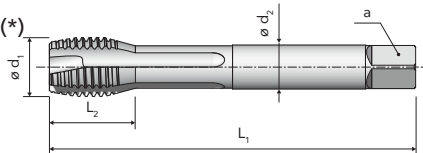


S17
TiN

~DIN 371
≤ M12x1,5 (*)



~DIN 376
≥ M14x1,5 (*)



CAMPO D'IMPIEGO - VELOCITÀ DI TAGLIO m/min

ISO	MG	S17 TiN			
P	P.1-2	● 50-60			
	P.3	● 45-55			
	P.4	● 40-50			
	P.5	● 15-25			
	P.7	● 15-25			
M	M.1	● 15-25			
	M.2	● 10-20			
K	K.2	● 45-55			
N	N.1	● 50-60			
	N.2-3	● 45-55			
	N.5	● 40-50			
	N.6	● 35-45			
	S.3	● 15-25			

6HX



SERIES

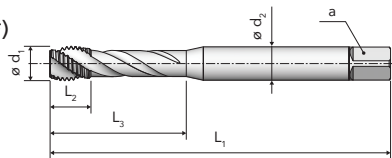
[illegible]

(*) = Attacco DIN 1835-B a richiesta

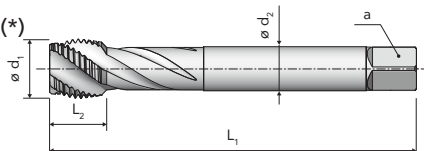


S71
TiN

~DIN 371
≤ M12x1,5 (*)



~DIN 376
≥ M14x1,5 (*)



CAMPO D'IMPIEGO - VELOCITÀ DI TAGLIO m/min

ISO	MG	S71 TiN			
P	P.1-2	● 45-55			
	P.3	● 40-50			
	P.4	● 35-45			
	P.5	● 15-20			
	P.7	● 15-20			
M	M.1	● 15-20			
K	K.2	● 40-50			
N	N.1	● 45-55			
	N.2-3	● 40-50			
	N.5	● 35-45			
	N.6	● 30-40			
S	S.3	● 15-20			

6HX

[illegible]

(*) = Attacco DIN 1835-B a richiesta