



VSM belts

Possible applications

- > Slack of belt grinding, grinding with contact shoe or contact wheel
- > Dry or wet grinding
- > Defined surface finishes in coil and sheet metal grinding
- > Removal of sprues and runners
- > Deburring
- > Smoothing and levelling of welds, spot welding and braze points
- > Edge and flat surface grinding
- > Removal of surface imperfections

Your advantages

- > Customised dimensions
- > Different types of belt joints – tailored to the application in question
- > High tear resistance and edge rigidity
- > Stretch-resistant



Minimum order quantities for belts

for manufactured products (F-Types)

Shapes / Dimensions	Cloth	Paper	Non-woven
Conical sleeves (KON)	500 pcs	–	–
File belts (EFE) Width up to 20 mm Length up to 760 mm	300 pcs	–	50 pcs
Rings (ERI) Width up to 60 mm Length up to 377 mm	300 pcs	–	50 pcs
Short belts (EKU) Length 1,000 mm or less	50 pcs	50 pcs	30 pcs
Narrow belts (ESM) Width up to 300 mm Length 1,001 to 4.500 mm	20 pcs	30 pcs	5 pcs
Master belts (EBM) Width 301 to 499 mm Length 1,600 +	20 pcs	30 pcs	5 pcs
Long belts (ELA) Width up to 499 mm Length 4,501 mm +	20 pcs	20 pcs	5 pcs
Wide belts (EBR) Width 500 mm + ^{*)}	5 pcs	10 pcs	2 pcs

^{*)} Cloth up to 1.450 mm width
Paper up to 1.420 mm width
Non-woven up to 970 mm width

Dimensional tolerances for belts

Belt width	Width tolerance
up to 20 mm	± 0,5 mm
21 mm bis 50 mm	± 1 mm
51 mm bis 1,000 mm	± 2 mm
1,001 mm +	± 3 mm

Belt length	Length tolerance
30 mm to 236 mm	0 mm to - 1 mm
237 mm to 377 mm	0 mm to - 2 mm
378 mm to 720 mm	± 2 mm
721 mm to 1,000 mm	± 3 mm
1,001 mm to 4,000 mm	± 5 mm
4,000 mm +	± 10 mm

Belt joints

VSM provides belts with a range of different types of belt joints to suit various machines and applications. Below you will find the most common types listed. If you require more specific information about any of the joints listed below, please do not hesitate to contact us.

Belt joints with tape on the reverse

E07 – Our standard belt joint for abrasive belts with cloth backings

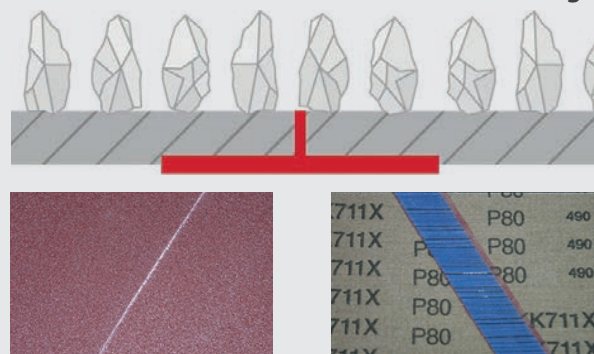
Straight cut

Ends are joined by means of a strip of tape on the reverse side of the belt.

Stable and sturdy standard type of joint suitable for all geometries. The E07 joint is mainly used for cloth belts and lends itself to almost any application.

E07

for cloth backings



E08 – Our thin standard belt joint for abrasive belts with paper and cloth backings

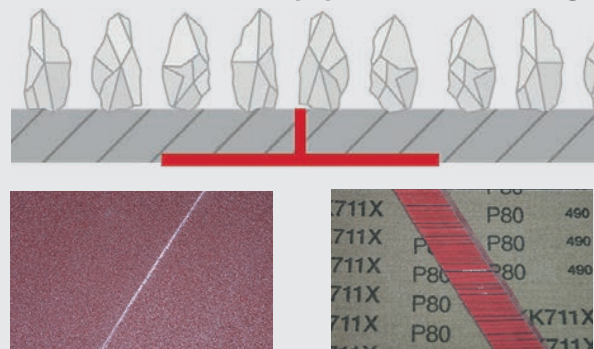
Straight cut

Ends are joined by means of a strip of tape on the reverse side of the belt.

Belt joint for a gentle removal of material in the contact zone, ensures a quiet grinding operation. The right joint for wide and narrow belts on a cloth backing.

E08

for paper and cloth backings



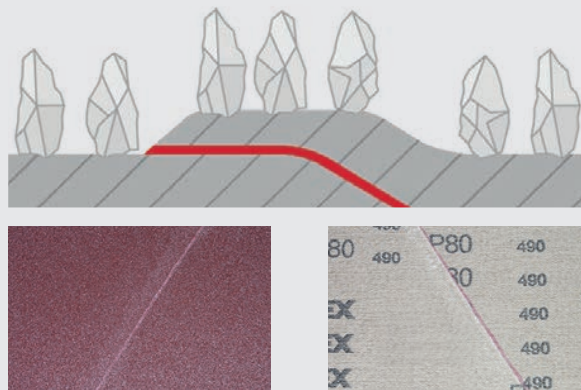
Belt joint overlaps

E13 – Our belt joint for abrasive belts with cloth backings

Straight cut

Both ends overlap.

This joint is mainly used for wide and narrow belts for flat grinding operations.

E13


E14 – Our belt joint for abrasive belts with cloth backings

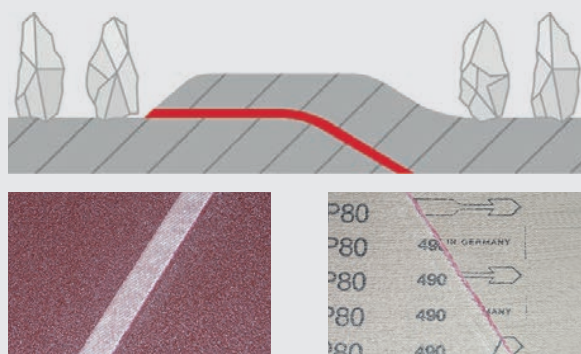
Straight cut

Both ends overlap, top-skived.

Suitable for flat grinding applications involving the use of a contact shoe. E14 is primarily used for woodworking.

E14

for cloth backings



E13 – Our belt joint for abrasive belts with paper backings

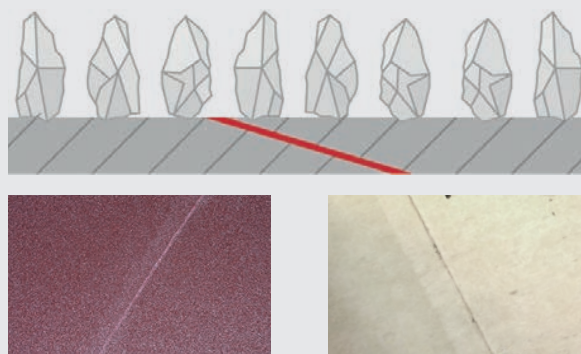
Straight cut

Both ends overlap.

This joint is mainly used for wide and narrow belts on paper backings for flat grinding operations.

E13

for paper backings



Other belt joints are available on request.

The right belt for your machine

Brand	Type	W × L in mm	Brand	Type	W × L in mm	Brand	Type	W × L in mm
AEG	HBS1000E	12 × 305	Fein / Grit	GX 75 / 75 2H	75 × 2000	PFERD (Cont.)	PBS 5 / 155 HV	6 × 610 10 × 480 16 × 480 20 × 480 25 × 480 12 × 610
	BBSE1100	100 × 560		GXC	75 × 2000		UBS 5 / 100 SI 925	3 × 520 6 × 520 12 × 520 16 × 520 20 × 520 6 × 610 12 × 610
Atlas Copco	G2403 Pro Bandschleifer	10 × 330		GI 75 (2H) / GI 150 (2H)	75 × 2000		UBS 5 / 70 SI-R	30 × 533
	G2404 Pro Bandschleifer	20 × 250		GIS 75	75 × 2000		UBS 11/90 SI-R	30 × 610
ATA	RAL20L	12 × 305		GIC, GIM	75 × 2000 150 × 2000		BSG 10 / 35E	35 × 450
	BL16L	20 × 480		GI 100	100 × 1000		BSG 10 / 50E	50 × 450
Black & Decker	KA 88	75 × 533		GXR	75 × 2250		BSG 3 / 10 / 40	40 × 505
	KA 900 E	13 × 457		GIL, GIS 150	150 × 2000		WT 7 E M14 + BSVH 41, WZ 7 B + BSVH 36, WZ 10 B + BSVH 36	3 × 520 6 × 520 12 × 520 16 × 520 20 × 520 6 × 610 12 × 610
	KA 86	75 × 457		BF10-280E	3 × 520 6 × 520 12 × 520 16 × 520 20 × 520		WZ 4 A + BSVH 24	3 × 305 6 × 305 9 × 305 12 × 305
Bosch	GVS 350 AE	40 × 303		RS10-70E	12 × 520 16 × 520 20 × 520 30 × 533	Proxxon	BS / E	10 × 330
	PVS 300 AE	40 × 303	Festool	BS75	75 × 533	Rexon	BD480A	100 × 920
	PBS 60	60 × 400		BS 105	100 × 620		BD460M	100 × 920
	PBS 60 E	60 × 400	Flott	BSM 75 / 75A	75 × 2000	Rodac	RC 8430	10 × 330
	GBS 75 AE	75 × 533		BSM 150 / 150A	150 × 2000		RC 8440	20 / 520
	PBS 75 A	75 × 533		PBS 75 A	75 × 1000	Ryobi	EBS800V	75 × 533
	PBS 75 AE	75 × 533	Güde	BTS 4000 ECO	100 × 920		EBS1310VFHG	100 × 610
	PBS 75 E	75 × 533		BTS 4000	100 × 920	SCANTOOL	SC 75	75 × 2000
	PBS 7 A	75 × 457	Hitachi	SB10V2	100 × 610		SC 150	150 × 2000
	PBS 7 AE	75 × 533	Makita	9910	75 × 457	Scheppach	ksm 2500	150 × 2500
De Walt	GBS 100 A	100 × 620		9911	75 × 457		ksm 2000	150 × 2000
	GBS 100 AE	100 × 620		9902	75 × 533		bts 800	100 × 920
	DW650	100 × 560		9903	75 × 533	SKIL	1215AA	75 × 457
	DW650E	100 × 560		9920	75 × 610		1210AA	75 × 457
Dynabrade	DW432	75 × 533	Metabo	9404J	100 × 610	Suhner	UBK 6-R	35+50 × 450
	DW433	75 × 533		9403	100 × 610		UTG 9-R	30 × 610
	40352	13 × 457		9031	30 × 533		UTC 7-R	30 × 533
	40353	13 × 457		9032	30 × 533		LBH 7 D 35	35 × 450
	40320	13 × 457	Milwaukee	BF 18 LTX 90	13 × 457		LBH 7 D 50	50 × 450
	40321	13 × 457		RB 18 LTX 90	30 × 533		UBC 10-R, LBC 16 H, WB 10, WB 7	6 × 520 12 × 520
	40324	13 × 457		BFE 9-90	13 × 457		LBB 20 DH, WB 4	6 × 305 12 × 305
	40335	13 × 457		BAE 75	75 × 533		FTM	30 × 610
	40381	13 × 457	PFERD	BS 100 LE	100 × 620		BSG 10 / 50	50 × 450
	15300	13 × 457		HBSE 75 S	75 × 533		BSG 10 / 35	35 × 450
	15400	13 × 457	Triton	PBS 3 / 200 DH 99, PWS 3 / 200 DH + BSVH 25,5	3 × 305 6 × 305 9 × 305 12 × 305		TA 1200BS	75 × 533
	40326	6 × 520 12 × 520 16 × 520		PBSA 5 / 160 HV 925	3 × 520 6 × 520 12 × 520 16 × 520 20 × 520 6 × 610 12 × 610			
	40330, 40503, 40615	6 × 520 12 × 520 16 × 520						
	15360, 15420, 14000	6 × 610 12 × 610						
	15401	12 × 520 16 × 560 20 × 520						
	15003	3 × 305 6 × 305 9 × 305 12 × 305						

No responsibility is accepted for the accuracy of this indormation.

Recommended products

Backstand

Material	Stock removal/time	Series	Grain technology	Backing	Features	Grit range	Contact pressure	From page
Stainless steel	▲▲▲	AK890Y NEW	VSM ACTIROX	Cloth	▼ TOP SIZE, ◊	36	○	49
	▲▲	XK880Y	VSM CERAMICS Plus	Cloth	▼ TOP SIZE, ◊	20 – 120	⊙	77
	▲	XK870X	VSM CERAMICS	Cloth	▼ TOP SIZE, ◊	24 – 120	⊙	74
Unalloyed steel	▲▲▲	XK785Y NEW	VSM CERAMICS Plus	Cloth	◊	36 – 80	●	70
	▲▲	XK760X	VSM CERAMICS	Cloth	◊	24 – 120	⊙	68
	▲	ZK713X	VSM ZIRCONIA ALUMINIA	Cloth	◊ (24 – 150)	24 – 320	○	79
NF-metals (Aluminium, brass, copper...)	▲▲▲	XK885Y	VSM CERAMICS Plus	Cloth	▼ TOP SIZE, ◊	20 – 120	●	78
	▲▲	XK733X	VSM STEARATE Plus	Cloth	◄ STEARATE ⁺ , ◊	24 – 120	⊙	67
	▲	XK870F	VSM CERAMICS	Cloth	▼ TOP SIZE	60 – 400	⊙	72

Flat grinding

Material	Stock removal/time	Series	Grain technology	Backing	Features	Grit range	Contact pressure	From page
Stainless steel	▲▲▲	RK700X NEW	VSM ILUMERON	Cloth	◊	80 – 1200	⊙	65
	▲▲	KK791Y	VSM COMPACTGRAIN Plus	Cloth	◊	60 – 800	⊙	63
	▲	KK772J	VSM COMPACTGRAIN	Cloth	◊	80 – 1200	○	61
Unalloyed steel	▲▲▲	RK700X NEW	VSM ILUMERON	Cloth	◊	80 – 1200	⊙	65
	▲▲	KK791Y	VSM COMPACTGRAIN Plus	Cloth	◊	60 – 800	⊙	63
	▲	KK772J	VSM COMPACTGRAIN	Cloth	◊	80 – 1200	○	61
NF-metals (Aluminium, brass, copper...)	Please feel free to contact us to find out more!							

Centerless

Material	Stock removal/time	Series	Grain technology	Backing	Features	Grit range	Contact pressure	From page
Stainless steel	▲▲▲	RK700X NEW	VSM ILUMERON	Gewebe	◊	80 – 1200	⊙	65
	▲▲	KK790Y	VSM COMPACTGRAIN Plus	Gewebe	◊	60 – 600	●	62
	▲	KK718X	VSM COMPACTGRAIN	Gewebe	◊	60 – 600	●	60
Unalloyed steel	▲▲▲	RK700X NEW	VSM ILUMERON	Gewebe	◊	80 – 1200	⊙	65
	▲▲	KK790Y	VSM COMPACTGRAIN Plus	Gewebe	◊	60 – 600	●	62
	▲	KK712X	VSM COMPACTGRAIN	Gewebe	◊	80 – 600	⊙	59
NF-metals (Aluminium, brass, copper...)	Please feel free to contact us to find out more!							

Errors and omissions excepted. For special requirements, please contact your VSM application engineer.

Flexibility of backing material (last letter of series name):

F very flexible J flexible T semi-sturdy X sturdy Y very sturdy

Contact pressure:

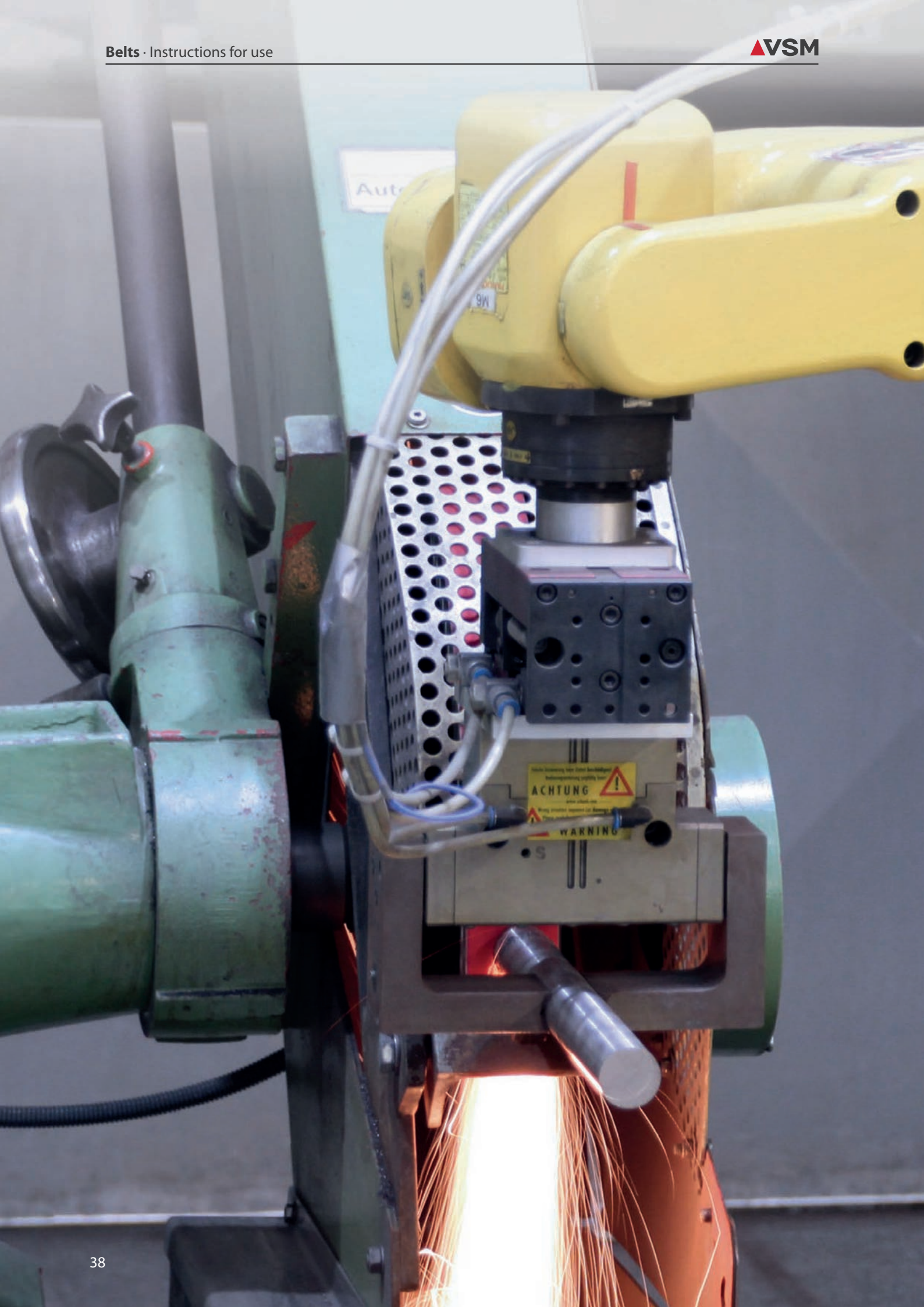
○ low to medium ⊙ medium ● medium to high

Features:

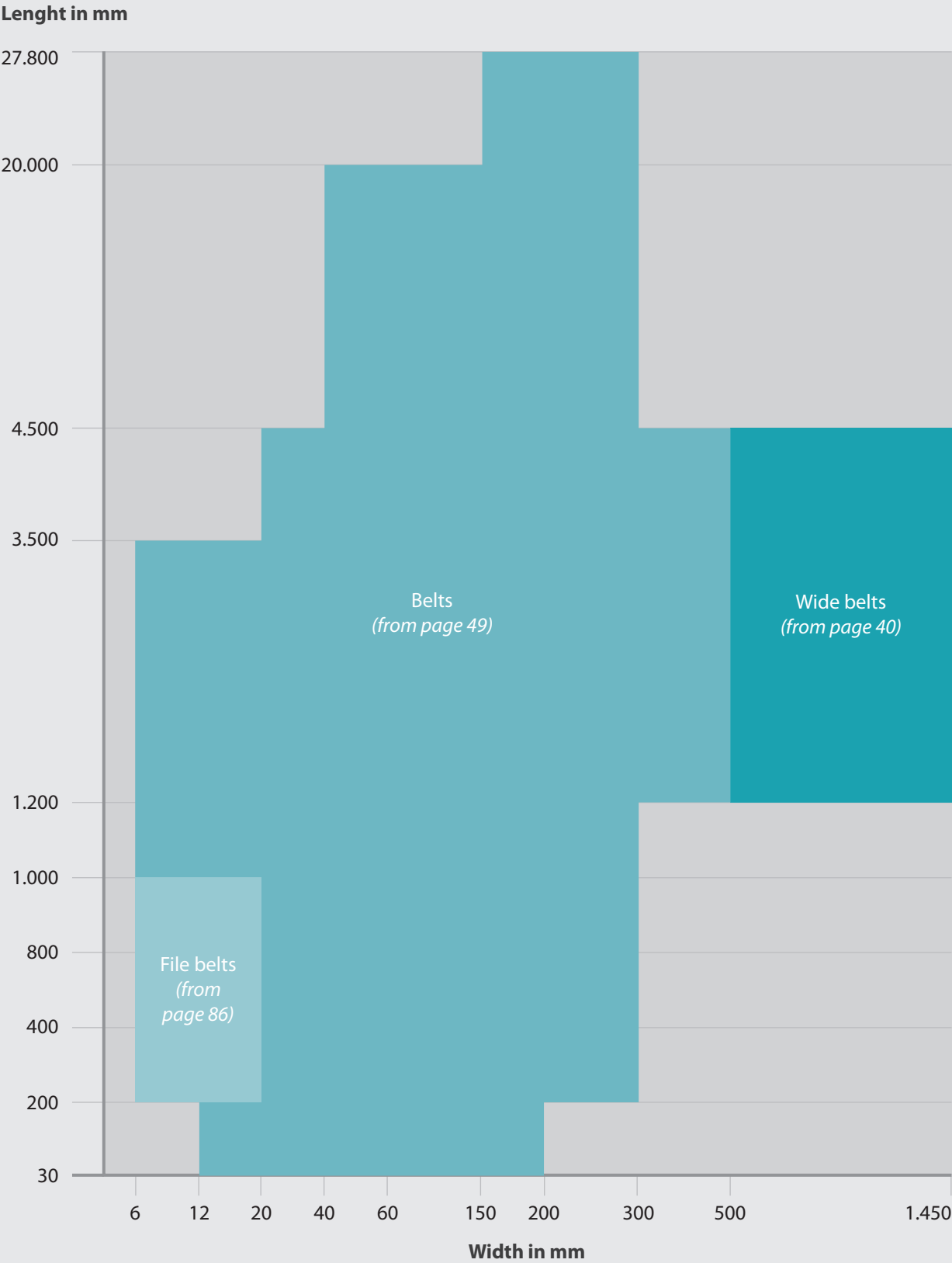
▼ TOP SIZE Additional grinding-active layer

◄ STEARATE+ The combination of VSM CERAMICS and VSM STEARATE significantly reduces chip adhesion

◊ Also suitable for wet grinding



Belt classifications



Other dimensions upon request.

A schematic diagram of a belt-and-pulley system. It shows a large pulley at the top left, a smaller pulley at the top right, and a motor or drive unit at the bottom right. A belt is looped around the large pulley, the top-right pulley, and a pulley on the motor. The belt is shown driving a conveyor belt system that consists of two parallel rollers supported by a frame.



KK711X



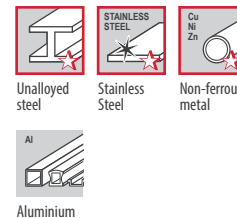
VSM ALUMINIUM OXIDE



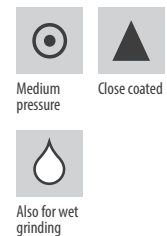
Product profile

Bonding	Full-resin bonded
Colour	Red-brown
Backing	X-Polyester (P20–P80) X-Cotton (P100–P400)
Flexibility	Sturdy

Materials

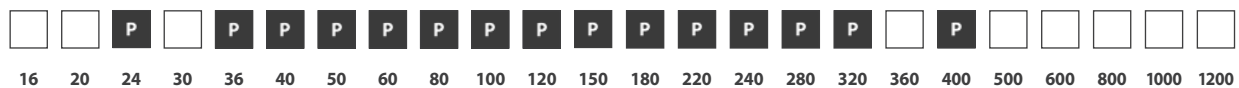


Features



Universal, high-performance aluminium oxide abrasive with a sturdy polyester or cotton cloth backing. The wide range of grit sizes makes it an excellent all-rounder: It can be used for deburring work with the P24, for example after laser cutting or water jet cutting. It also withstands extreme stresses, caused by sharp edges or sharp burrs, for example, and can also be used for polishing work with the P400.

Grit range:



Art. No.	Belt joint	Width (mm) ▾	Length (mm)	Grit	Type	PU	Sales Unit
742728	E07	1370	2620	60	F	5	5
713025	E07	1370	2620	80	F	5	5
750617	E07	1370	2620	120	F	5	5
724443	E07	1370	2620	150	F	5	5
744443	E07	1370	2620	180	F	5	5
743447	E07	1370	2620	220	F	10	10
730068	E07	1370	2620	240	F	10	10
743454	E07	1370	2620	280	F	10	10
730071	E07	1370	2620	320	F	10	10
711160	E07	1370	2620	400	F	10	10

KK718X

VSM COMPACTGRAIN (A0)



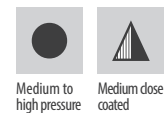
Product profile

Bonding	Full-resin bonded
Colour	Red-brown
Backing	X-Polyester
Flexibility	Sturdy

Materials



Features



KK718X is ideal for centreless grinding of tubes and bars, or wire grinding on planetary grinding machines; with medium to high contact pressure. This long-term abrasive also excels when grinding flat steel in a throughfeed process. It creates a uniform scratch pattern and consistent surface roughness throughout its entire, very long service life.

Grit range:



Art. No.	Belt joint	Width (mm) ▾	Length (mm)	Grit	Type	PU	Sales Unit
769232	E07	630	2620	80	F	3	6
736687	E07	630	2620	120	F	3	6
736705	E07	630	2620	180	F	3	6
772405	E07	630	2620	240	F	3	6
772406	E07	630	2620	320	F	3	6
746394	E07	630	2620	400	F	3	6
772409	E07	630	2620	600	F	3	6

NEW



A schematic diagram of a belt-and-pulley system. It features a large black pulley on the left, a smaller white pulley at the top right, and a small white pulley at the bottom right. A belt is shown looping around the large pulley, the top pulley, and the bottom pulley. The system is mounted on a base with a hatched pattern.

Bonding	Special bonded
Colour	Anthracite
Backing	X-Polyester

Medium to high pressure

Close coated

Also for wet grinding

With RK700X, grinding and polishing can take place in a single processing step. This significantly increases productivity. The long-term abrasive also achieves a consistent surface quality within extremely tight tolerances. Thanks to the special manufacturing process, the abrasive grains are evenly distributed and wear down across the entire surface in a controlled manner. This prevents unwanted grinding grooves in the workpiece.

☐	☐	☐	☐	☐	☐	☐	☐	☒	☐	☒	☐	☒	☐	☒	☐	☒	☐	☒	☒	☒	☒	☒	
16	20	24	30	36	40	50	60	80	100	120	150	180	220	240	280	320	360	400	500	600	800	1000	1200

L = Stock items / F = Manufactured products / P = Categorised according to the FEPA standard
Version 08/21. Subject to change. **Other dimensions and grits / degrees of fineness upon request.**

XK870X

TOP SIZE



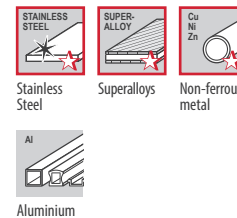
VSM CERAMICS



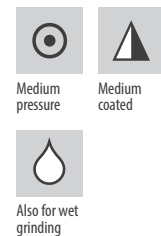
Product profile

Bonding	Full-resin bonded
Colour	Red
Backing	X-Polyester
Flexibility	Sturdy

Materials



Features



Universal ceramic-grain workshop belt for a wide range of applications. Ideal for pre-sharpening knives. The additional TOP SIZE grinding-active layer also enables dry processing of stainless steel, since it significantly reduces the temperature in the grinding zone. A good alternative to XK760X when machining superalloys and stainless steels.

Grit range:

☐	☐	☐	☐	☐	☐	☐	☐	☐	☐	☐	☐	☐	☐	☐	☐	☐	☐	☐	☐	☐	☐	☐	☐
16	20	24	30	36	40	50	60	80	100	120	150	180	220	240	280	320	360	400	500	600	800	1000	1200

Art. No.	Belt joint	Width (mm) ▾	Length (mm)	Grit	Type	PU	Sales Unit
733881	E07	1370	2150	24	F	2	6
776401	E07	1370	2150	36	F	3	6
748941	E07	1370	2150	40	F	3	6
788567	E07	1370	2150	60	F	3	6
733883	E07	1370	2150	80	F	3	6
733886	E07	1370	2150	120	F	5	5

A diagram of a triangular truss structure. It consists of a vertical member on the left, a horizontal member at the bottom, and a diagonal member on the right. The joints are connected by members. A vertical load is applied to the left member, and a horizontal load is applied to the right member. The structure is supported by a fixed base at the bottom left corner.



Materials



Low to medium pressure Open coated

45

CP501

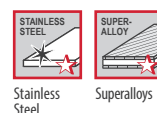
VSM SILICON CARBIDE



Product profile

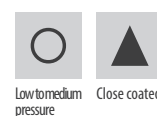
Bonding	Full-resin bonded
Colour	Black
Backing	E-Paper

Materials



Lacquer

Features



CP501 achieves surfaces with high gloss levels. The use of grinding oils can intensify the gloss and achieve an even finer scratch pattern. Thanks to the heavy paper backing, the silicon carbide abrasive belt demonstrates perfect flatness.

Grit range:

☐	☐	☐	☐	☐	☒	☐	☒	☒	☒	☒	☒	☒	☒	☒	☒	☒	☒	☒	☐	☒	☐	☐	☐	☐	☐	☐	☐	☐
16	20	24	30	36	40	50	60	80	100	120	150	180	220	240	280	320	360	400	500	600	800	1000	1200					

Art. No.	Belt joint	Width (mm) ▼	Length (mm)	Grit	Type	PU	Sales Unit
745612	E13	1350	2620	60	F	5	10
717344	E13	1350	2620	80	F	5	10
717345	E13	1350	2620	100	F	5	10
717346	E13	1350	2620	120	F	5	10
717347	E13	1350	2620	150	F	10	10
717348	E13	1350	2620	180	F	10	10
717349	E13	1350	2620	220	F	10	10
717350	E13	1350	2620	240	F	10	10
717351	E13	1350	2620	280	F	10	10
717352	E13	1350	2620	320	F	10	10
717353	E13	1350	2620	400	F	10	10

XP780



VSM CERAMICS Plus



Product profile

Bonding	Full-resin bonded
Colour	Red-brown
Backing	F-Paper

Materials



Stainless Steel

Aluminium



Non-ferrous metal

Features



Medium to high pressure

Medium dose coated

XP780 combines the aggressiveness of the microcrystalline ceramic grain with a heavy, low-stretch paper backing. The optimised self-sharpening effect enables high cutting performance for rough work, such as the deburring of heavy plates, laser parts and punched parts. Suitable for long belt and wide belt applications with medium contact pressure.

Grit range:

☐	☐	☐	☐	☐	☐	☐	☐	☐	☐	☐	☐	☐	☐	☐	☐	☐	☐	☐	☐	☐	☐	☐	
16	20	24	30	36	40	50	60	80	100	120	150	180	220	240	280	320	360	400	500	600	800	1000	1200

Art. No.	Belt joint	Width (mm) ▾	Length (mm)	Grit	Type	PU	Sales Unit
799352	E13	1350	2620	60	F	5	10
799354	E13	1350	2620	80	F	5	10
777117	E13	1350	2620	100	F	5	10
768860	E13	1350	2620	120	F	5	10

KV707X



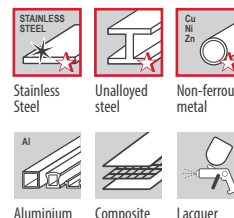
VSM NON-WOVEN (AO)/(SIC)



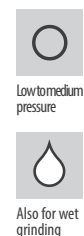
Product profile

Bonding	Full-resin bonded
Colour	Coarse = brown (AO) Medium = red (AO) Very fine = blue (AO) Ultra fine = grey (SIC)
Backing	X-Polyester

Materials



Features



Robust surface conditioning material with reinforced, low-stretch backing made of robust polyester. Wide range of applications: From deburring work to the final finishing of surfaces. Ideal for satin finishing sheets on wide belt machines or for use with cooling lubricants in centerless processes.

Fineness range:

				
coarse (100, brown)	medium (180, red)	fine (220, green)	very fine (240, blue)	ultra fine (400, grey)

Art. No.	Belt joint	Width (mm) ▼	Length (mm)	Grit	Type	PU	Sales Unit
761677	E07	930	1900	100	F	1	2
710135	E07	930	1900	180	F	1	2
718986	E07	930	1900	240	F	1	2
761740	E07	930	1900	400	F	1	2

AK890Y

TOP SIZE

NEW



ACTIROX

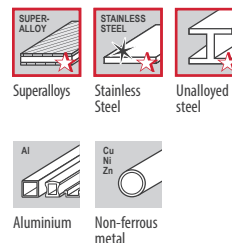
VSM ACTIROX

Product profile

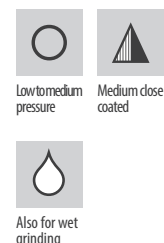
Bonding	Full-resin bonded
Colour	Petrol
Backing	Y-Polyester
Flexibility	Very sturdy



Materials

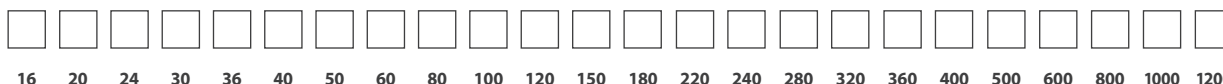


Features



ACTIROX with geometrically shaped ceramic abrasive grain for maximum stock removal. An aggressive cut combined with low contact pressure results in less noise and vibration, and less strain for the machine and its operators. Faster grinding significantly reduces the machining time. The TOP SIZE coat results in a cool cut, which significantly reduces material waste and renders further reworking unnecessary.

Grit range:

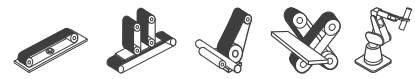


Art. No.	Belt joint	Width (mm) ▣	Length (mm)	Grit	Type	PU	Sales Unit
709052	E07	50	2000	36	L	10	10
755377	E07	50	2500	36	F	10	20
794261	E07	50	3000	36	F	10	20
709061	E07	50	3500	36	L	10	10
709054	E07	75	2000	36	L	10	10
754914	E07	75	2500	36	F	10	20
753694	E07	75	3000	36	F	10	20
709064	E07	75	3500	36	F	10	20
777582	E07	100	2000	36	F	10	20
753097	E07	100	2500	36	F	10	20
784498	E07	100	3000	36	F	10	20
783725	E07	100	3500	36	F	10	20
709056	E07	150	2000	36	L	10	10
708224	E07	150	2500	36	F	10	20
780696	E07	150	3000	36	F	10	20
709066	E07	150	3500	36	F	10	20

CK721X



VSM SILICON CARBIDE



Product profile

Bonding	Full-resin bonded
Colour	Black
Backing	X-Polyester (P24–P180) X-Cotton (P220–P600)
Flexibility	Sturdy

Materials

 SUPER-ALLOY Superalloys	 STAINLESS STEEL Stainless Steel	 Glass/Stone/Ceramic
 Composite	 Unalloyed steel	 Cu Ni Zn Non-ferrous metal

Features

 Medium to high pressure	 Close coated
 Also for wet grinding	

Universally usable silicon carbide abrasive belt with high cutting capacity and wide range of grit sizes. Achieves a fine scratch pattern and ensures particularly brilliant gloss levels (high gloss unit). Since CK721X is oil- and water-resistant, the gloss level can be further increased by using grinding oils.

Grit range:

		P		P	P	P	P	P	P	P	P	P	P	P		P		P		P			
16	20	24	30	36	40	50	60	80	100	120	150	180	220	240	280	320	360	400	500	600	800	1000	1200

Art. No.	Belt joint	Width (mm) ▼	Length (mm)	Grit	Type	PU	Sales Unit
745222	E07	30	533	60	F	20	60
700851	E07	30	533	80	F	20	60
700852	E07	30	533	100	F	20	60
700853	E07	30	533	120	F	20	60

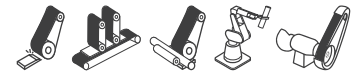


Belts Cloth

CK772T



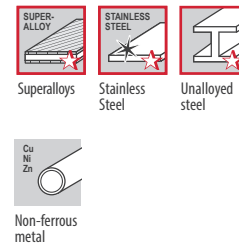
VSM COMPACTGRAIN (SIC)



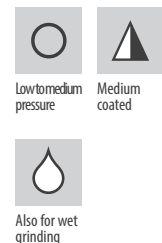
Product profile

Bonding	Full-resin bonded
Colour	Grey
Backing	T-Polyester
Flexibility	Semi-sturdy

Materials



Features



CK772T creates fine surfaces; for example, when grinding welded tubes or when finishing knife blades. Thanks to the easily degrading reserve grains made of silicon carbide, the abrasive belt ensures a long service life and uniform surface roughness. Ideal for applications with soft contact elements or low contact pressure.

Grit range:



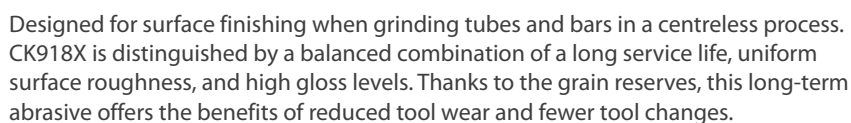
Art. No.	Belt joint	Width (mm) ▼	Length (mm)	Grit	Type	PU	Sales Unit
714053	E07	150	2500	180	F	10	20
706379	E07	150	2500	240	F	10	20
706380	E07	150	2500	320	F	10	20
706383	E07	150	2500	400	F	10	20
707808	E07	150	2500	600	F	10	20
707810	E07	150	2500	800	F	10	20
728041	E07	150	2500	1200	F	10	20

Product profile

Materials



Also for wet grinding



☐	☐	☐	☐	☐	☐	☐	☐	☐	☐	☐	☐	☐	☐	☐	☒	☐	☒	☐	☒	☐	☒	☒	☒	☒	☒	☒
16	20	24	30	36	40	50	60	80	100	120	150	180	220	240	280	320	360	400	500	600	800	1000	1200			

L = Stock items / F = Manufactured products / P = Categorised according to the FEPA standard
Version 08 / 21. Subject to change. **Other dimensions and grits / degrees of fineness upon request.**

KK511F



VSM ALUMINIUM OXIDE



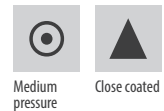
Product profile

Bonding	Full-resin bonded
Colour	Red-brown
Backing	F-Cotton
Flexibility	Very flexible

Materials



Features



Universally applicable aluminium oxide abrasive belt with excellent cutting capacity. Good supplement to KK511J in the fine grit range. Ideal for machining tight radii and complex contours or fittings thanks to the highly flexible and adaptable backing. Can be used in manual grinding on backstands, in slack belt grinding, and in robot applications.

Grit range:

☐	☐	☐	☐	☐	☐	☐	☒	☒	☒	☒	☒	☒	☒	☒	☒	☒	☒	☒	☒	☒	☒	☐	☐
16	20	24	30	36	40	50	60	80	100	120	150	180	220	240	280	320	360	400	500	600	800	1000	1200

Art. No.	Belt joint	Width (mm) ▾	Length (mm)	Grit	Type	PU	Sales Unit
783060	E07	50	3500	60	F	20	20
714102	E07	50	3500	80	F	20	20
794484	E07	50	3500	100	F	20	20
746491	E07	50	3500	120	F	20	20
772053	E07	50	3500	150	F	20	20
758407	E07	50	3500	180	F	20	20
780621	E07	50	3500	220	F	20	20
789626	E07	50	3500	240	F	20	20
746492	E07	50	3500	280	F	20	20
732032	E07	50	3500	320	F	20	20
782066	E07	50	3500	360	F	20	20
732033	E07	50	3500	400	F	20	20
759089	E07	50	3500	500	F	20	20
792905	E07	50	3500	600	F	20	20

KK511J



VSM ALUMINIUM OXIDE



Product profile

Bonding	Full-resin bonded
Colour	Red-brown
Backing	J-Cotton
Flexibility	Flexible

Materials



Unalloyed steel



Non-ferrous metal



Aluminium



Stainless Steel

Features



Low to medium pressure



Close coated

Universally applicable abrasive belt with excellent cutting capacity. KK511J is a good alternative to KK511F when low contact pressure is required. Thanks to its adaptability, it is ideal for processing contours and for edge grinding.

Grit range:

☐	☐	☐	☐	☐	☐	☐	☒	☒	☒	☒	☒	☒	☒	☒	☒	☒	☒	☒	☒	☐	☐	☐	☐
16	20	24	30	36	40	50	60	80	100	120	150	180	220	240	280	320	360	400	500	600	800	1000	1200

Art. No.	Belt joint	Width (mm) ▼	Length (mm)	Grit	Type	PU	Sales Unit
770457	E07	50	3500	60	F	20	20
748534	E07	50	3500	80	F	20	20
719591	E07	50	3500	100	F	20	20
751369	E07	50	3500	120	F	20	20
768892	E07	50	3500	150	F	20	20
748127	E07	50	3500	180	F	20	20
748589	E07	50	3500	220	F	20	20
742209	E07	50	3500	240	F	20	20
701902	E07	50	3500	280	F	20	20
701903	E07	50	3500	320	F	20	20
734567	E07	50	3500	360	F	20	20
763955	E07	50	3500	400	F	20	20
707407	E07	50	3500	500	F	20	20
751388	E07	100	3500	60	F	20	20
701946	E07	100	3500	80	F	20	20
747588	E07	100	3500	100	F	20	20
701947	E07	100	3500	120	F	20	20
701948	E07	100	3500	150	F	20	20
701949	E07	100	3500	180	F	20	20
795141	E07	100	3500	240	F	20	20
782338	E07	100	3500	280	F	20	20
751341	E07	100	3500	320	F	20	20
747591	E07	100	3500	400	F	20	20
739468	E07	100	3500	500	F	20	20

L = Stock items / F = Manufactured products / P = Categorised according to the FEPA standard
Version 08/21. Subject to change. Other dimensions and grits / degrees of fineness upon request.

KK711X



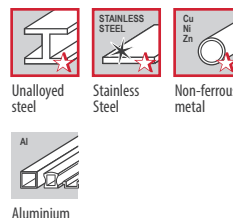
VSM ALUMINIUM OXIDE



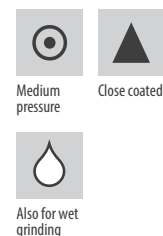
Product profile

Bonding	Full-resin bonded
Colour	Red-brown
Backing	X-Polyester (P20–P80) X-Cotton (P100–P400)
Flexibility	Sturdy

Materials



Features



Universal, high-performance aluminium oxide abrasive with a sturdy polyester or cotton cloth backing. The wide range of grit sizes makes it an excellent all-rounder: It can be used for deburring work with the P24, for example after laser cutting or water jet cutting. It also withstands extreme stresses, caused by sharp edges or sharp burrs, for example, and can also be used for polishing work with the P400.

Grit range:

		P		P	P	P	P	P	P	P	P	P	P	P	P	P		P					
16	20	24	30	36	40	50	60	80	100	120	150	180	220	240	280	320	360	400	500	600	800	1000	1200

Art. No.	Belt joint	Width (mm) ▼	Length (mm)	Grit	Type	PU	Sales Unit
731478	E07	30	533	40	F	20	60
702637	E07	30	533	60	F	20	60
702638	E07	30	533	80	F	20	60
702639	E07	30	533	100	F	20	60
731479	E07	30	533	120	F	20	60
708379	E13	50	2000	40	L	10	10
708381	E13	50	2000	60	L	10	10
708382	E13	50	2000	80	L	10	10
708384	E13	50	2000	120	L	10	10
708386	E13	50	2000	180	L	10	10
708421	E13	50	2500	40	L	10	10
769906	E07	50	3500	24	L	10	10
702698	E07	50	3500	40	L	10	10
734793	E07	50	3500	50	L	10	10
702699	E07	50	3500	60	L	10	10
702700	E07	50	3500	80	L	10	10
702701	E07	50	3500	120	L	10	10
708685	E13	75	2000	36	F	10	20
708686	E13	75	2000	40	L	10	10
708688	E13	75	2000	60	L	10	10
708689	E13	75	2000	80	L	10	10
708690	E13	75	2000	100	L	10	10
708691	E13	75	2000	120	L	10	10
708692	E13	75	2000	150	F	10	20

continued on next page

L = Stock items / F = Manufactured products / P = Categorised according to the FEPA standard
Version 08/21. Subject to change. Other dimensions and grits / degrees of fineness upon request.

KK711X

(continued from page 56)

Art. No.	Belt joint	Width (mm) ▣	Length (mm)	Grit	Type	PU	Sales Unit
708693	E13	75	2000	180	L	10	10
708694	E13	75	2000	220	F	10	20
708695	E13	75	2000	240	L	10	10
708696	E13	75	2000	280	F	10	20
708697	E13	75	2000	320	F	10	20
708698	E13	75	2000	400	F	10	20
763768	E14	100	1000	40	L	10	10
715752	E14	100	1000	60	L	10	10
757587	E14	100	1000	80	L	10	10
715753	E14	100	1000	100	L	10	10
715754	E14	100	1000	120	L	10	10
709206	E13	150	2000	40	L	10	10
709208	E13	150	2000	60	L	10	10
709209	E13	150	2000	80	L	10	10
709210	E13	150	2000	100	L	10	10
709211	E13	150	2000	120	L	10	10

A roll of dark red, textured material, likely a book cover or endpaper, with a white label featuring a logo and text. The material is coiled into a thick cylinder, and the label is partially visible on the outer edge.

Materials			Features	
 Superalloys	 Stainless Steel	 Unalloyed steel	 Medium pressure	 Close coated
 Aluminium	 Non-ferrous metal	 Wood	 Also for wet grinding	

Grit range:



L = Stock items / F = Manufactured products / P = Categorised according to the FEPA standard
Version 08 / 21. Subject to change. **Other dimensions and grits / degrees of fineness upon request.**



Materials



Grit range:



L = Stock items / F = Manufactured products / P = Categorised according to the FEPA standard
Version 08 / 21. Subject to change. **Other dimensions and grits / degrees of fineness upon request.**



KK772J



VSM COMPACTGRAIN (AO)



Product profile	
Bonding	Full-resin bonded
Colour	Grey
Backing	J-Polyester
Flexibility	Flexible

Materials



Stainless
Steel

Unall
steel

Features



Low to medium
pressure



Medium coated



Also for wet grinding

Long-term abrasive for applications with low contact pressure or in combination with soft contact elements. The flexible backing enables the abrasive belt to mould well around contoured workpieces, such as punched parts. KK772J also achieves very good results in flat grinding when working with stainless steel and unalloyed steel.

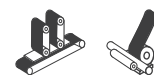
Grit range:



Art. No.	Belt joint	Width (mm) 	Length (mm)	Grit	Type	PU	Sales Unit
711274	E07	75	2000	80	F	10	20
771601	E07	75	2000	120	F	10	20
768345	E07	75	2000	180	F	10	20
768346	E07	75	2000	240	F	10	20
768351	E07	75	2000	320	F	10	20
768355	E07	75	2000	400	F	10	20
768356	E07	75	2000	600	F	10	20
768357	E07	75	2000	800	F	10	20
773707	E07	75	2000	1200	F	10	20
769677	E07	100	3500	80	F	10	20
764673	E07	100	3500	120	F	10	20
764674	E07	100	3500	180	F	10	20
770604	E07	100	3500	240	F	10	20
748672	E07	100	3500	320	F	10	20
771864	E07	100	3500	400	F	10	20
779510	E07	100	3500	600	F	10	20
779511	E07	100	3500	800	F	10	20
784341	E07	100	3500	1000	F	10	20
772517	E07	100	3500	1200	F	10	20
769382	E07	150	2500	120	F	10	20
769807	E07	150	2500	180	F	10	20
770101	E07	150	2500	240	F	10	20
770258	E07	150	2500	320	F	10	20
770479	E07	150	2500	400	F	10	20
747724	E07	150	2500	600	F	10	20
747725	E07	150	2500	800	F	10	20
773295	E07	150	2500	1000	F	10	20
773296	E07	150	2500	1200	F	10	20

L = Stock items / F = Manufactured products / P = Categorised according to the FEPA standard
Version 08 / 21. Subject to change. **Other dimensions and grits / degrees of fineness upon request.**

VSM COMPACTGRAIN Plus



Bonding	Full-resin bonded
Colour	Red-brown
Backing	Y-Polyester
Flexibility	Very sturdy

Unalloyed steel Stainless Steel Superalloys

Medium to high pressure

Medium close coated

Also for wet grinding

							P	P		P		P		P		P		P		P				
16	20	24	30	36	40	50	60	80	100	120	150	180	220	240	280	320	360	400	500	600	800	1000	1200	

L = Stock items / F = Manufactured products / P = Categorised according to the FEPA standard
Version 08 / 21. Subject to change. **Other dimensions and grits / degrees of fineness upon request.**

KK791Y

NEW



VSM COMPACTGRAIN Plus

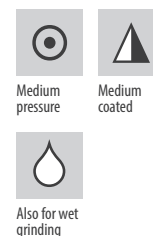
Product profile

Bonding	Full-resin bonded
Colour	Red-brown
Backing	Y-Polyester
Flexibility	Very sturdy

Materials



Features



Latest generation of long-term abrasives, developed for applications with medium contact pressure. Ideal for flat grinding operations or pendulum grinding of welded tubes. Particularly when machining softer grade steels, a more even scratch pattern and a more uniform surface roughness are achieved.

Grit range:

☐	☐	☐	☐	☐	☐	☐	☒	☒	☐	☒	☐	☒	☐	☒	☐	☒	☐	☒	☐	☒	☒	☐	☐
16	20	24	30	36	40	50	60	80	100	120	150	180	220	240	280	320	360	400	500	600	800	1000	1200

Art. No.	Belt joint	Width (mm) ▼	Length (mm)	Grit	Type	PU	Sales Unit
709855	E07	150	2500	180	F	10	20
709865	E07	150	2500	240	F	10	20
709866	E07	150	2500	320	F	10	20
709874	E07	150	2500	400	F	10	20
709875	E07	150	2500	600	F	10	20
709879	E07	150	2500	800	F	10	20
709901	E07	150	3500	180	F	5	20
709902	E07	150	3500	240	F	5	20
709905	E07	150	3500	320	F	5	20
709907	E07	150	3500	400	F	5	20
709908	E07	150	3500	600	F	5	20
709909	E07	150	3500	800	F	5	20

VSM ALUMINIUM OXIDE



Materials

Bonding	Full-resin bonded
Colour	Red-brown
Backing	F-Cotton
Flexibility	Very sturdy



Stainless Steel



Non-ferrous metal



Aluminium



Low to medium pressure



Close coated

Grit range:



Art. No.	Belt joint	Width (mm) 	Length (mm)	Grit	Type	PU	Sales Unit
781093	E07	50	3500	60	F	20	20
770412	E07	50	3500	80	F	20	20
704072	E07	50	3500	100	F	20	20
704073	E07	50	3500	120	F	20	20
704074	E07	50	3500	150	F	20	20
704075	E07	50	3500	180	F	20	20
745267	E07	50	3500	220	F	20	20
704076	E07	50	3500	240	F	20	20
784651	E07	50	3500	280	F	20	20
704078	E07	50	3500	320	F	20	20
752243	E07	50	3500	400	F	20	20
778639	E07	150	3500	60	F	20	20
733617	E07	150	3500	80	F	20	20
774093	E07	150	3500	100	F	20	20
704119	E07	150	3500	120	F	20	20
774693	E07	150	3500	240	F	20	20
754676	E07	150	3500	280	F	20	20
774699	E07	150	3500	320	F	20	20
710924	E07	150	3500	400	F	20	20

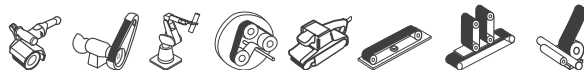
64

RK700X

NEW



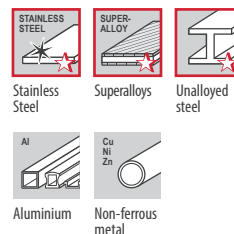
VSM ILUMERON



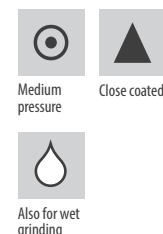
Product profile

Bonding	Special bonded
Colour	Anthracite
Backing	X-Polyester
Flexibility	Sturdy

Materials



Features



ILUMERON

With RK700X, grinding and polishing can take place in a single processing step. This significantly increases productivity. The long-term abrasive also achieves a consistent surface quality within extremely tight tolerances. Thanks to the special manufacturing process, the abrasive grains are evenly distributed and wear down across the entire surface in a controlled manner. This prevents unwanted grinding grooves in the workpiece.

Grit range:



Art. No.	Belt joint	Width (mm) 	Length (mm)	Grit	Type	PU	Sales Unit
741932	E08	100	3500	50	F	10	20
779771	E08	100	3500	120	F	10	20
708868	E08	100	3500	180	F	10	20
708898	E08	100	3500	240	F	10	20
702868	E08	100	3500	320	F	10	20
708922	E08	100	3500	400	F	10	20
708928	E08	100	3500	600	F	10	20
708940	E08	100	3500	800	F	10	20
708943	E08	100	3500	1000	F	10	20
708944	E08	100	3500	1200	F	10	20
708771	E08	150	2500	180	F	10	20
708772	E08	150	2500	240	F	10	20
708773	E08	150	2500	320	F	10	20
708774	E08	150	2500	400	F	10	20
708775	E08	150	2500	600	F	10	20
708776	E08	150	2500	800	F	10	20
708777	E08	150	2500	1000	F	10	20
708782	E08	150	2500	1200	F	10	20
779781	E08	150	3000	80	F	5	20
782973	E08	150	3000	120	F	5	20
708783	E08	150	3000	180	F	5	20
708784	E08	150	3000	240	F	5	20
708790	E08	150	3000	320	F	5	20
708793	E08	150	3000	400	F	5	20

L = Stock items / F = Manufactured products / P = Categorised according to the FEPA standard
Version 08 / 21. Subject to change. **Other dimensions and grits / degrees of fineness upon request.**

continued on next page

RK700X

(continued from page 65)

Art. No.	Belt joint	Width (mm) ▣	Length (mm)	Grit	Type	PU	Sales Unit
708794	E08	150	3000	600	F	5	20
708799	E08	150	3000	800	F	5	20
708803	E08	150	3000	1000	F	5	20
708808	E08	150	3000	1200	F	5	20
745213	E08	150	3500	80	F	5	20
745233	E08	150	3500	120	F	5	20
708947	E08	150	3500	180	F	5	20
708952	E08	150	3500	240	F	5	20
708965	E08	150	3500	320	F	5	20
708967	E08	150	3500	400	F	5	20
708968	E08	150	3500	600	F	5	20
708969	E08	150	3500	800	F	5	20
708970	E08	150	3500	1000	F	5	20
708972	E08	150	3500	1200	F	5	20

XK733X

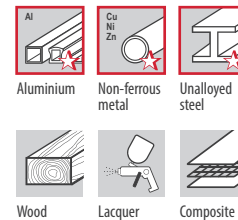


VSM STEARATE Plus

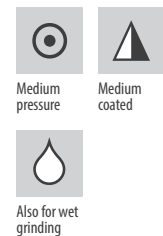
Product profile

Bonding	Full-resin bonded
Colour	White
Backing	X-Polyester
Flexibility	Sturdy

Materials



Features



XK733X is a leader when it comes to machining aluminium and non-ferrous metals. The additional STEARATE Plus layer and the semi-open coating result in reduced chip adhesion and optimised chip clearance. In addition, grease-free and oil-free grinding ensures a clean workplace.

Grit range:

☐	☐	☐	☐	☐	☐	☐	☐	☐	☐	☐	☐	☐	☐	☐	☐	☐	☐	☐	☐	☐	☐	☐	
16	20	24	30	36	40	50	60	80	100	120	150	180	220	240	280	320	360	400	500	600	800	1000	1200

Art. No.	Belt joint	Width (mm) ▾	Length (mm)	Grit	Type	PU	Sales Unit
748924	E07	50	3500	24	F	10	20
711818	E07	50	3500	36	F	10	20
787640	E07	50	3500	40	F	10	20
762017	E07	50	3500	60	F	10	20
714393	E07	50	3500	80	F	10	20
742661	E07	50	3500	120	F	10	20
754263	E07	100	3500	24	F	10	20
787737	E07	100	3500	36	F	10	20
704797	E07	100	3500	40	F	10	20
732789	E07	100	3500	60	F	10	20
707570	E07	100	3500	80	F	10	20
732895	E07	100	3500	120	F	10	20

Also for wet grinding

68

XK760X

(continued from page 68)

Art. No.	Belt joint	Width (mm) ▣	Length (mm)	Grit	Type	PU	Sales Unit
732463	E07	150	2500	24	F	10	20
732492	E07	150	2500	36	F	10	20
721523	E07	150	2500	40	F	10	20
737543	E07	150	2500	50	F	10	20
721541	E07	150	2500	60	F	10	20
706301	E07	150	2500	80	F	10	20
736624	E07	150	2500	100	F	10	20
706288	E07	150	2500	120	F	10	20
737724	E07	150	3500	24	F	10	20
737960	E07	150	3500	36	F	10	20
732466	E07	150	3500	40	L	10	10
737742	E07	150	3500	50	F	10	20
732029	E07	150	3500	60	L	10	10
703957	E07	150	3500	80	F	10	20
737752	E07	150	3500	100	F	10	20
737744	E07	150	3500	120	F	10	20
763649	E07	300	3500	24	F	5	20
738344	E07	300	3500	36	F	5	20
736584	E07	300	3500	40	F	5	20
741878	E07	300	3500	50	F	5	20
733204	E07	300	3500	60	F	5	20
738341	E07	300	3500	80	F	5	20
738342	E07	300	3500	100	F	5	20
737746	E07	300	3500	120	F	5	20

XK785Y

NEW



VSM CERAMICS Plus

Product profile

Bonding	Full-resin bonded
Colour	Red-violett
Backing	Y-Polyester
Flexibility	Very sturdy

Materials



Unalloyed steel



Superalloys



Stainless Steel

Features



Medium to high pressure



Medium close coated



Also for wet grinding

Thanks to its very robust backing, this product is particularly well suited for high contact pressures and demanding grinding tasks such as bevelling. Ideal for grinding unalloyed steel. The microcrystalline ceramic grain with optimised self-sharpening effect ensures maximum stock removal performance. Ideal alternative to XK885Y if the TOP SIZE additional layer is not required.

Grit range:



16 20 24 30 36 40 50 60 80 100 120 150 180 220 240 280 320 360 400 500 600 800 1000 1200

Art. No.	Belt joint	Width (mm) ▾	Length (mm)	Grit	Type	PU	Sales Unit
741053	E07	150	2000	36	F	10	20
760117	E07	150	2000	40	F	10	20
747912	E07	150	2000	50	F	10	20
700393	E07	150	2000	60	F	10	20
774750	E07	150	2000	80	F	10	20

XK850X

TOP SIZE



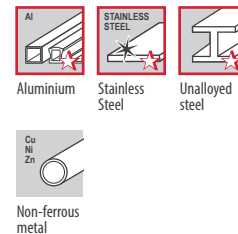
VSM CERAMICS



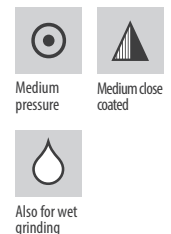
Product profile

Bonding	Full-resin bonded
Colour	Red
Backing	X-Polyester
Flexibility	Sturdy

Materials



Features



Self-sharpening ceramic grain abrasive belt with high initial aggressiveness and a cool cut thanks to the additional TOP SIZE grinding-active layer. More densely coated compared to XK870X, for high contact pressure applications and for machining aluminium or steel. Ideal for rough applications such as bevelling.

Grit range:

☐	☐	☐	☐	☐	☐	☐	☐	☐	☐	☐	☐	☐	☐	☐	☐	☐	☐	☐	☐	☐	☐	☐	
16	20	24	30	36	40	50	60	80	100	120	150	180	220	240	280	320	360	400	500	600	800	1000	1200

Art. No.	Belt joint	Width (mm) ▼	Length (mm)	Grit	Type	PU	Sales Unit
705415	E07	75	2000	36	F	10	20
795748	E07	75	2000	40	F	10	20
739650	E07	75	2000	50	F	10	20
787997	E07	75	2000	60	F	10	20
720977	E07	75	2000	80	F	10	20
752947	E07	75	2000	120	F	10	20
705441	E07	150	2000	36	F	10	20
731014	E07	150	2000	40	F	10	20
793284	E07	150	2000	50	F	10	20
731051	E07	150	2000	60	F	10	20
731081	E07	150	2000	80	F	10	20
788449	E07	150	2000	120	F	10	20

XK870F

TOP SIZE

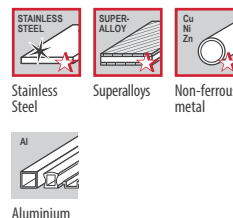


VSM CERAMICS

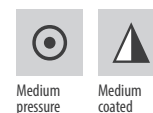
Product profile

Bonding	Full-resin bonded
Colour	Red
Backing	F-Cotton
Flexibility	Very flexible

Materials



Features



XK870F grinds very aggressively even with low contact pressure. The very flexible backing adapts well to tight radii and fine contours. The grinding belt is particularly suitable for workpieces with very hard surfaces such as non-ferrous metals, stainless steels or superalloys. Also ideal for robot applications or hand grinding operations on the back-stand, such as pre-sharpening knives.

Grit range:



Art. No.	Belt joint	Width (mm) ▼	Length (mm)	Grit	Type	PU	Sales Unit
784111	E07	40	760	60	L	20	20
716552	E07	40	760	80	L	20	20
763246	E07	40	760	100	F	20	60
716563	E07	40	760	120	L	20	20
702515	E07	40	760	150	F	20	60
718695	E07	40	760	180	F	20	60
716576	E07	40	760	240	F	20	60
739368	E07	40	760	320	F	20	60
710780	E07	40	760	400	F	20	60
740770	E07	50	3500	60	F	20	20
731341	E07	50	3500	80	F	20	20
731342	E07	50	3500	100	F	20	20
712153	E07	50	3500	120	F	20	20
737785	E07	50	3500	150	F	20	20
724590	E07	50	3500	180	F	20	20
761334	E07	50	3500	240	F	20	20
761324	E07	50	3500	320	F	20	20
712130	E07	50	3500	400	F	20	20
757756	E07	100	3500	60	F	20	20
734835	E07	100	3500	80	F	20	20
736448	E07	100	3500	100	F	20	20
706518	E07	100	3500	120	F	20	20
755703	E07	100	3500	150	F	20	20
736450	E07	100	3500	180	F	20	20
770785	E07	100	3500	240	F	20	20

continued on next page

L = Stock items / F = Manufactured products / P = Categorised according to the FEPA standard
Version 08/21. Subject to change. Other dimensions and grits / degrees of fineness upon request.

(continued from page 72)

Belts
Cloth

Also for wet grinding

16 20 24 30 36 40 50 60 80 100 120 150 180 220 240 280 320 360 400 500 600 800 1000 1200

L = Stock items / F = Manufactured products / P = Categorised according to the FEPA standard
Version 08/21. Subject to change. **Other dimensions and grits / degrees of fineness upon request.**

XK870X

TOP SIZE



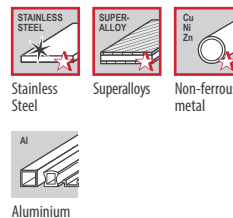
VSM CERAMICS

Product profile

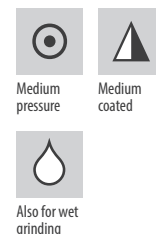
Bonding	Full-resin bonded
Colour	Red
Backing	X-Polyester
Flexibility	Sturdy



Materials

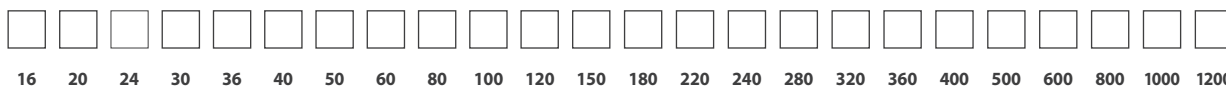


Features



Universal ceramic-grain workshop belt for a wide range of applications. Ideal for pre-sharpening knives. The additional TOP SIZE grinding-active layer also enables dry processing of stainless steel, since it significantly reduces the temperature in the grinding zone. A good alternative to XK760X when machining superalloys and stainless steels.

Grit range:



Art. No.	Belt joint	Width (mm) ▣	Length (mm)	Grit	Type	PU	Sales Unit
759436	E07	30	533	40	F	20	60
743332	E07	30	533	60	F	20	60
739102	E07	30	533	80	F	20	60
734289	E07	30	533	100	F	20	60
739103	E07	30	533	120	F	20	60
739704	E07	50	450	40	F	20	60
733161	E07	50	450	60	F	20	60
749317	E07	50	450	80	F	20	60
749060	E07	50	450	100	F	20	60
739707	E07	50	450	120	F	20	60
732300	E07	50	2000	24	F	10	20
751384	E07	50	2000	36	L	10	10
734801	E07	50	2000	40	L	10	10
735368	E07	50	2000	60	L	10	10
733639	E07	50	2000	80	L	10	10
737754	E07	50	2000	100	F	10	20
744976	E07	50	2000	120	L	10	10
743175	E07	50	3500	24	F	10	20
721545	E07	50	3500	36	L	10	10
732533	E07	50	3500	40	L	10	10
729311	E07	50	3500	60	L	10	10
734912	E07	50	3500	80	L	10	10
733131	E07	50	3500	100	L	10	10
734084	E07	50	3500	120	F	10	20

continued on next page

L = Stock items / F = Manufactured products / P = Categorised according to the FEPA standard
Version 08/21. Subject to change. Other dimensions and grits / degrees of fineness upon request.

XK870X

(continued from page 74)

Art. No.	Belt joint	Width (mm) ▣	Length (mm)	Grit	Type	PU	Sales Unit
739140	E07	75	2000	24	L	10	10
738010	E07	75	2000	36	L	10	10
732818	E07	75	2000	40	L	10	10
737755	E07	75	2000	50	F	10	20
734972	E07	75	2000	60	L	10	10
734376	E07	75	2000	80	L	10	10
735394	E07	75	2000	100	F	10	20
733048	E07	75	2000	120	L	10	10
736863	E07	75	2500	40	F	10	20
734708	E07	75	2500	60	F	10	20
734707	E07	75	2500	80	F	10	20
739412	E07	75	2500	100	F	10	20
736864	E07	75	2500	120	F	10	20
736630	E07	75	3500	24	F	10	20
736635	E07	75	3500	36	F	10	20
737759	E07	75	3500	40	F	10	20
737024	E07	75	3500	50	F	10	20
732584	E07	75	3500	60	F	10	20
733376	E07	75	3500	80	F	10	20
793907	E07	75	3500	100	F	10	20
737760	E07	75	3500	120	F	10	20
748678	E07	100	1000	36	F	10	50
716705	E07	100	1000	40	F	10	50
762578	E07	100	1000	60	F	10	50
756927	E07	100	1000	80	F	10	50
751480	E07	100	1000	100	F	10	50
751426	E07	100	1000	120	F	10	50
730860	E07	100	2000	24	F	10	20
732925	E07	100	2000	36	F	10	20
736501	E07	100	2000	40	F	10	20
748460	E07	100	2000	60	F	10	20
755250	E07	100	2000	80	F	10	20
736508	E07	100	2000	120	F	10	20
759898	E07	100	3500	24	F	10	20
784166	E07	100	3500	36	F	10	20
734833	E07	100	3500	40	F	10	20
734682	E07	100	3500	50	F	10	20
736050	E07	100	3500	60	F	10	20
736051	E07	100	3500	80	F	10	20
742142	E07	100	3500	100	F	10	20
734973	E07	100	3500	120	F	10	20
743174	E07	150	2000	24	L	10	10
737761	E07	150	2000	36	L	10	10
735395	E07	150	2000	40	L	10	10
735114	E07	150	2000	60	L	10	10

continued on next page

L = Stock items / F = Manufactured products / P = Categorised according to the FEPA standard
Version 08/21. Subject to change. Other dimensions and grits / degrees of fineness upon request.

XK870X

(continued from page 75)

Art. No.	Belt joint	Width (mm) ▣	Length (mm)	Grit	Type	PU	Sales Unit
735115	E07	150	2000	80	L	10	10
737762	E07	150	2000	120	L	10	10
733173	E07	150	3500	24	F	10	20
726399	E07	150	3500	36	F	10	20
731650	E07	150	3500	40	F	10	20
731142	E07	150	3500	50	F	10	20
731651	E07	150	3500	60	F	10	20
731652	E07	150	3500	80	F	10	20
740013	E07	150	3500	100	F	10	20
797983	E07	150	3500	120	F	10	20
757142	E07	300	3500	24	F	5	20
737769	E07	300	3500	36	F	5	20
733197	E07	300	3500	40	F	5	20
738437	E07	300	3500	50	F	5	20
733198	E07	300	3500	60	F	5	20
737770	E07	300	3500	80	F	5	20
737772	E07	300	3500	100	F	5	20
743376	E07	300	3500	120	F	5	20

XK880Y

TOP SIZE



VSM CERAMICS Plus



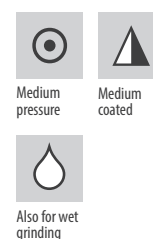
Product profile

Bonding	Full-resin bonded
Colour	Red-brown
Backing	Y-Polyester
Flexibility	Very sturdy

Materials

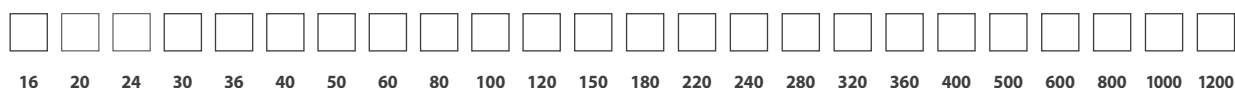


Features



Microcrystalline ceramic-grain abrasive with optimised self-sharpening effect for excellent stock removal rates when grinding slabs, coils and sheets in wide belt and long belt grinding applications. Ideal for medium pressure bevelling. With a grit size of 20 to 120, it is ideal for removing scale from workpieces before finishing with a VSM surface conditioning material (e.g. KV707X).

Grit range:



Art. No.	Belt joint	Width (mm) ▣	Length (mm)	Grit	Type	PU	Sales Unit
794464	E07	50	3500	20	F	10	20
795216	E07	50	3500	24	F	10	20
794466	E07	50	3500	36	F	10	20
794474	E07	50	3500	40	F	10	20
795217	E07	50	3500	50	F	10	20
794487	E07	50	3500	60	F	10	20
794492	E07	50	3500	80	F	10	20
795218	E07	50	3500	100	F	10	20
794493	E07	50	3500	120	F	10	20
796480	E07	75	2000	20	F	10	20
796481	E07	75	2000	24	F	10	20
704819	E07	75	2000	36	F	10	20
709511	E07	75	2000	40	F	10	20
779871	E07	75	2000	50	F	10	20
704825	E07	75	2000	60	F	10	20
715088	E07	75	2000	80	F	10	20
761069	E07	75	2000	100	F	10	20
730313	E07	75	2000	120	F	10	20
770317	E07	150	2500	20	F	10	20
768586	E07	150	2500	24	F	10	20
727317	E07	150	2500	36	F	10	20
713624	E07	150	2500	40	F	10	20
780041	E07	150	2500	50	F	10	20
796561	E07	150	2500	60	F	10	20
796563	E07	150	2500	80	F	10	20
777308	E07	150	2500	100	F	10	20
714261	E07	150	2500	120	F	10	20

L = Stock items / F = Manufactured products / P = Categorised according to the FEPA standard
Version 08/21. Subject to change. Other dimensions and grits / degrees of fineness upon request.

XK885Y

TOP SIZE



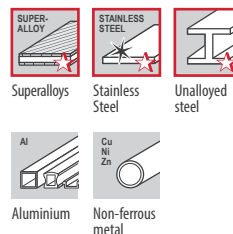
VSM CERAMICS Plus

Product profile

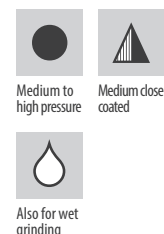
Bonding	Full-resin bonded
Colour	Red-brown
Backing	Y-Polyester
Flexibility	Very sturdy



Materials

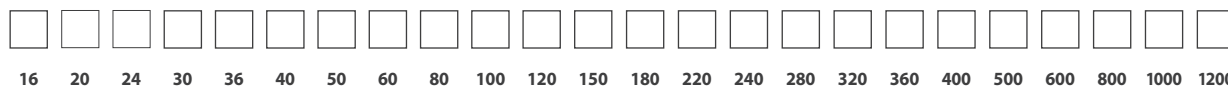


Features



Developed for applications with medium to high contact pressure, such as cylindrical grinding of piston rods, cylinders and rollers. Thanks to the optimised self-sharpening effect of the microcrystalline ceramic grain, it is also very well suited for reclamation grinding of slabs and the removal of scale layers in flat grinding.

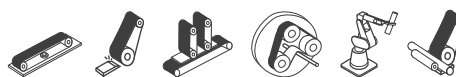
Grit range:



Art. No.	Belt joint	Width (mm) ▴	Length (mm)	Grit	Type	PU	Sales Unit
710512	E07	50	2000	20	F	10	20
702196	E07	50	2000	24	F	10	20
702197	E07	50	2000	36	F	10	20
759204	E07	50	2000	40	F	10	20
755971	E07	50	2000	50	F	10	20
777489	E07	50	2000	60	F	10	20
767166	E07	50	2000	80	F	10	20
789391	E07	50	2000	100	F	10	20
771267	E07	50	2000	120	F	10	20
796483	E07	75	2000	20	F	10	20
796485	E07	75	2000	24	F	10	20
796599	E07	75	2000	36	F	10	20
709507	E07	75	2000	40	F	10	20
702359	E07	75	2000	50	F	10	20
704818	E07	75	2000	60	F	10	20
715117	E07	75	2000	80	F	10	20
756741	E07	75	2000	100	F	10	20
723165	E07	75	2000	120	F	10	20
736949	E07	150	3500	20	F	10	20
702470	E07	150	3500	24	F	10	20
798639	E07	150	3500	36	F	10	20
710590	E07	150	3500	40	F	10	20
703917	E07	150	3500	50	F	10	20
798738	E07	150	3500	60	F	10	20
798739	E07	150	3500	80	F	10	20
711013	E07	150	3500	100	F	10	20
710622	E07	150	3500	120	F	10	20

L = Stock items / F = Manufactured products / P = Categorised according to the FEPA standard
Version 08/21. Subject to change. Other dimensions and grits / degrees of fineness upon request.

VSM ZIRCONIA ALUMINIA



Features

Low to medium pressure Open coated

Belts
Cloth

											P	P	P	P		P													
16	20	24	30	36	40	50	60	80	100	120	150	180	220	240	280	320	360	400	500	600	800	1000	1200						

L = Stock items / F = Manufactured products / P = Categorised according to the FEPA standard
Version 08 / 21. Subject to change. **Other dimensions and grits / degrees of fineness upon request.**

ZK744X

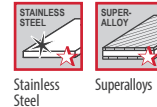
VSM ZIRCONIA ALUMINIA



Product profile

Bonding	Full-resin bonded
Colour	Blue
Backing	X-Polyester
Flexibility	Sturdy

Materials



Stainless Steel

Superalloys

Features



Medium pressure

Medium coated



Also for wet grinding

Ideal for rough grinding tasks such as bevelling. Thanks to the additional TOP SIZE grinding-active layer, it also prevents discolouration of the workpiece when dry grinding stainless steel. It can also be used in wet grinding.

Grit range:



16 20 24 30 36 40 50 60 80 100 120 150 180 220 240 280 320 360 400 500 600 800 1000 1200

Art. No.	Belt joint	Width (mm) ▾	Length (mm)	Grit	Type	PU	Sales Unit
798381	E07	50	2000	36	F	10	20
707346	E07	50	2000	40	F	10	20
782030	E07	50	2000	50	F	10	20
765484	E07	50	2000	60	F	10	20
745517	E07	50	3500	36	F	10	20
749747	E07	50	3500	40	F	10	20
749727	E07	50	3500	60	F	10	20
742941	E07	50	3500	80	F	10	20
746498	E07	75	2000	36	F	10	20
781108	E07	75	2000	40	F	10	20
771615	E07	75	2000	60	F	10	20
746366	E07	75	2000	80	F	10	20
774166	E07	75	3500	36	F	10	20
777995	E07	75	3500	50	F	10	20
779533	E07	75	3500	60	F	10	20
774618	E07	75	3500	80	F	10	20

KP709

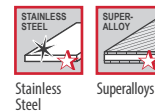
VSM ALUMINIUM OXIDE



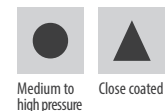
Product profile

Bonding	Full-resin bonded
Colour	Red-brown
Backing	F-Paper

Materials

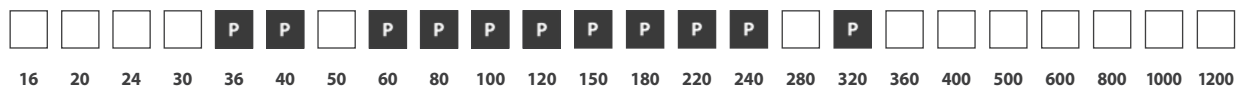


Features



KP709 is ideal for long belt applications with high contact pressure in the fine grit range up to P320. The backing, made of heavy F-paper, is low-stretch and achieves excellent flatness.

Grit range:



Art. No.	Belt joint	Width (mm) ▼	Length (mm)	Grit	Type	PU	Sales Unit
777154	E13	150	7000	40	F	5	20
734676	E13	150	7000	60	F	10	20
742322	E13	150	7000	80	F	10	20
771922	E13	150	7000	120	L	10	10
742323	E13	150	7000	150	F	10	20
712625	E13	150	7800	40	F	5	20
712626	E13	150	7800	60	F	10	20
712627	E13	150	7800	80	F	10	20
712628	E13	150	7800	100	F	10	20
733062	E13	150	7800	120	F	10	20
712629	E13	150	7800	150	F	10	20
735106	E13	150	7800	180	F	10	20
712630	E13	150	7800	220	F	10	20
712631	E13	150	7800	240	F	10	20
731159	E13	150	7800	320	F	10	20

XP780

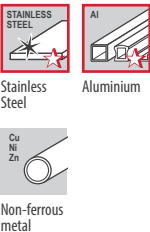
VSM CERAMICS Plus



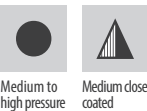
Product profile

Bonding	Full-resin bonded
Colour	Red-brown
Backing	F-Paper

Materials



Features



XP780 combines the aggressiveness of the microcrystalline ceramic grain with a heavy, low-stretch paper backing. The optimised self-sharpening effect enables high cutting performance for rough work, such as the deburring of heavy plates, laser parts and punched parts. Suitable for long belt and wide belt applications with medium contact pressure.

Grit range:

☐	☐	☐	☐	☐	☐	☐	☐	☐	☐	☐	☐	☐	☐	☐	☐	☐	☐	☐	☐	☐	☐	☐	☐
16	20	24	30	36	40	50	60	80	100	120	150	180	220	240	280	320	360	400	500	600	800	1000	1200

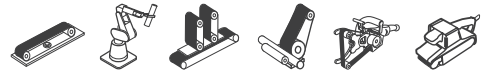
Art. No.	Belt joint	Width (mm) ▾	Length (mm)	Grit	Type	PU	Sales Unit
752208	E13	150	7800	60	F	10	20
752180	E13	150	7800	80	F	10	20
752198	E13	150	7800	100	F	10	20
786022	E13	150	7800	120	F	10	20

L = Stock items / F = Manufactured products / P = Categorised according to the FEPA standard
Version 08/21. Subject to change. Other dimensions and grits / degrees of fineness upon request.

KV707T



VSM NON-WOVEN (A0)



Product profile

Bonding Full-resin bonded

Colour Coarse = brown
Medium = red
Very fine = blue

Backing T-Polyester

Materials



Stainless Steel



Unalloyed steel



Non-ferrous metal



Aluminium



Composite



Lacquer

Features



Low to medium pressure



Also for wet grinding

Surface conditioning material for deburring, removing rust, cleaning, and removing grinding grooves and old paint. The semi-robust backing ensures good adaptation to the shape of the workpiece and allows the use of cooling lubricants. Also ideal for the final finishing of surfaces.

Fineness range:



coarse
(100, brown)



medium
(180, red)



fine
(220, green)



very fine
(240, blue)



ultra fine
(400, grey)

Art. No.	Belt joint	Width (mm) ▼	Length (mm)	Grit	Type	PU	Sales Unit
704140	E07	25	760	100	F	5	30
704139	E07	25	760	180	F	5	30
704138	E07	25	760	240	F	5	30
797414	E07	30	533	100	L	5	5
752364	E07	30	533	180	L	5	5
796705	E07	30	533	240	L	5	5

KV707X



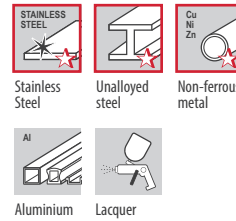
VSM NON-WOVEN (AO/SIC)



Product profile

Bonding	Full-resin bonded
Colour	Coarse = brown (AO) Medium = red (AO) Very fine = blue (AO) Ultra fine = grey (SIC)
Backing	X-Polyester

Materials



Features



Robust surface conditioning material with reinforced, low-stretch backing made of robust polyester. Wide range of applications: From deburring work to the final finishing of surfaces. Ideal for satin finishing sheets on wide belt machines or for use with cooling lubricants in centerless processes.

Fineness range:

coarse (100, brown)	medium (180, red)	fine (220, green)	very fine (240, blue)	ultra fine (400, grey)

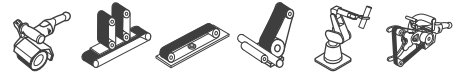
Art. No.	Belt joint	Width (mm) ▾	Length (mm)	Grit	Type	PU	Sales Unit
752615	E07	50	3500	100	F	5	5
752619	E07	50	3500	180	F	5	5
752374	E07	50	3500	240	F	5	5
797400	E07	50	3500	400	F	5	5
752365	E07	75	2000	100	F	5	5
797044	E07	75	2000	180	L	5	5
752366	E07	75	2000	240	L	5	5
797045	E07	75	2000	400	F	5	5
796072	E07	100	3500	100	F	5	5
796515	E07	100	3500	180	F	5	5
762635	E07	100	3500	240	F	5	5
796605	E07	100	3500	400	F	5	5
703476	E07	150	2000	100	F	5	5
701329	E07	150	2000	180	L	5	5
796383	E07	150	2000	240	F	5	5
752311	E07	150	2000	400	F	5	5
796376	E07	150	2500	100	F	5	5
752378	E07	150	2500	180	L	5	5
752308	E07	150	2500	240	L	5	5
752309	E07	150	2500	400	F	5	5

L = Stock items / F = Manufactured products / P = Categorised according to the FEPA standard
Version 08/21. Subject to change. **Other dimensions and grits / degrees of fineness upon request.**

KV710X



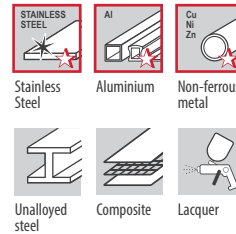
VSM NON-WOVEN (AO/SIC)



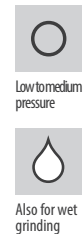
Product profile

Bondung	Full-resin bonded
Colour	Coarse = brown (AO) Medium = red (AO) Very fine = blue (AO) Ultra fine = grey (SIC)
Backing	X-Polyester

Materials



Features



Surface conditioning material with optimised, open fibre structure, without any inclusions or islands of resin. This non-woven abrasive has significantly reduced clogging; also when grinding non-ferrous metals. KV710X ensures a consistent scratch pattern throughout its entire, long service life. The backing is soft and flexible enough to adapt to the contours of the workpiece.

Fineness range:



Art. No.	Belt joint	Width (mm) ▾	Length (mm)	Grit	Type	PU	Sales Unit
754714	E07	50	3500	100	F	5	5
767277	E07	50	3500	180	F	5	5
789347	E07	50	3500	240	F	5	5
767171	E07	50	3500	400	F	5	5
793554	E07	75	2000	100	F	5	5
713011	E07	75	2000	180	F	5	5
743616	E07	75	2000	240	F	5	5
743607	E07	75	2000	400	F	5	5

KK711T

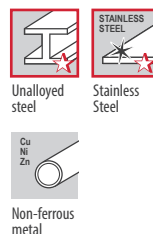
VSM ALUMINIUM OXIDE



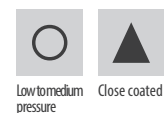
Product profile

Bonding	Full-resin bonded
Colour	Red-brown
Backing	T-Cotton
Flexibility	Semi-sturdy

Materials



Features



Universally applicable aluminium oxide abrasive belt with a semi-robust cotton backing. Ideal for levelling welds in chemical or food tanks. Because it adapts well to the work-piece, it also enables optimal results at low to medium contact pressures.

Grit range:



Art. No.	Belt joint	Width (mm) ▼	Length (mm)	Grit	Type	PU	Sales Unit
702311	E07	6	610	60	L	100	100
702302	E07	6	610	80	F	100	300
702304	E07	6	610	120	F	100	300
730528	E07	8	330	60	F	100	300
775607	E07	8	330	80	F	100	300
745953	E07	8	330	100	F	100	300
760848	E07	8	330	120	F	100	300
730530	E07	8	330	180	F	100	300
791287	E07	8	330	220	F	100	300
730531	E07	8	330	240	F	100	300
761346	E07	10	330	60	L	100	100
761346	E07	10	330	60	L	100	100
730536	E07	10	330	80	L	100	100
730537	E07	10	330	120	L	100	100
762864	E07	10	330	180	L	100	100
730552	E07	13	305	60	F	100	300
730553	E07	13	305	80	F	100	300
724261	E07	13	305	100	F	100	300
730555	E07	13	305	120	F	100	300
730557	E07	13	305	180	F	100	300
730558	E07	13	305	240	F	100	300
762872	E07	13	305	320	F	100	300
756564	E07	13	305	400	F	100	300
759906	E07	13	305	500	F	100	300

continued on next page

L = Stock items / F = Manufactured products / P = Categorised according to the FEPA standard
Version 08/21. Subject to change. Other dimensions and grits / degrees of fineness upon request.

KK711T

(continued from page 86)

Art. No.	Belt joint	Width (mm) ▣	Length (mm)	Grit	Type	PU	Sales Unit
702374	E07	13	457	60	F	100	300
734505	E07	13	457	80	F	100	300
739065	E07	13	457	120	F	100	300
768923	E07	13	457	180	F	100	300
702383	E07	13	610	60	L	100	100
702384	E07	13	610	80	L	100	100
702385	E07	13	610	100	F	100	300
702386	E07	13	610	120	L	100	100
702387	E07	13	610	150	F	100	300
702388	E07	13	610	180	L	100	100
771901	E07	13	610	220	F	100	300
702389	E07	13	610	240	F	100	300
754816	E07	13	610	280	F	100	300
702390	E07	13	610	320	F	100	300
702392	E07	13	610	400	F	100	300
707735	E07	15	330	60	L	100	100
730565	E07	15	330	80	L	100	100
730567	E07	15	330	100	F	100	300
730568	E07	15	330	120	L	100	100
705546	E07	15	330	150	F	100	300
730569	E07	15	330	180	F	100	300
730570	E07	15	330	220	F	100	300
730571	E07	15	330	240	F	100	300
709370	E07	15	330	500	F	100	300
702397	E07	16	520	60	F	100	300
702398	E07	16	520	80	F	100	300
702400	E07	16	520	120	F	100	300
702401	E07	16	520	180	F	100	300
702427	E07	20	520	60	F	20	300
702428	E07	20	520	80	F	20	300
702429	E07	20	520	100	F	20	300
702430	E07	20	520	120	F	20	300
741709	E07	20	520	180	F	20	300
751622	E07	20	520	240	F	20	300
713543	E07	20	520	320	F	20	300

L = Stock items / F = Manufactured products / P = Categorised according to the FEPA standard
Version 08/21. Subject to change. Other dimensions and grits / degrees of fineness upon request.

KK711X



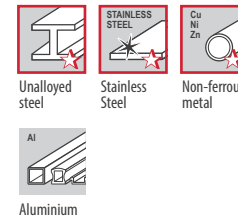
VSM ALUMINIUM OXIDE



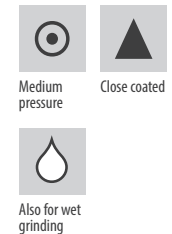
Product profile

Bonding	Full-resin bonded
Colour	Red-brown
Backing	X-Polyester (20-80) X-Cotton (100-400)
Flexibility	Sturdy

Materials



Features



Universal, high-performance aluminium oxide abrasive with a sturdy polyester or cotton cloth backing. The wide range of grit sizes makes it an excellent all-rounder: It can be used for deburring work with the P24, for example after laser cutting or water jet cutting. It also withstands extreme stresses, caused by sharp edges or sharp burrs, for example, and can also be used for polishing work with the P400.

Grit range:



Art. No.	Belt joint	Width (mm) ▼	Length (mm)	Grit	Type	PU	Sales Unit
702558	E07	6	520	40	F	100	300
702560	E07	6	610	40	L	100	100
739752	E07	10	330	40	L	100	100
702591	E07	13	610	40	L	100	100
702615	E07	20	520	40	L	20	20

 TOP SIZE



Materials



Features



Grit range:



L = Stock items / F = Manufactured products / P = Categorised according to the FEPA standard
Version 08/21. Subject to change. **Other dimensions and grits / degrees of fineness upon request.**

ZK713T

VSM ZIRCONIA ALUMINIA



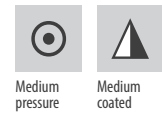
Product profile

Bonding	Full-resin bonded
Colour	Blue
Backing	T-Cotton
Flexibility	Semi-sturdy

Materials

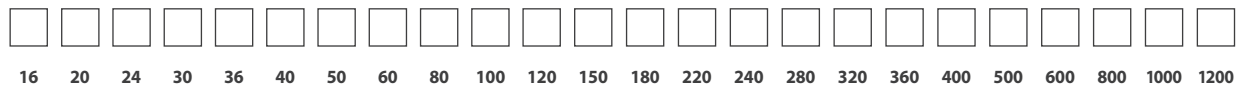


Features



Universally applicable, semi-flexible zirconia alumina abrasive. Achieves aggressive grinding on tough material surfaces, even with only moderate contact pressure. In addition to XK870T, it is also suitable for machining unalloyed steels.

Grit range:



Art. No.	Belt joint	Width (mm) ▾	Length (mm)	Grit	Type	PU	Sales Unit
730654	E07	10	330	40	L	100	100
730655	E07	10	330	60	L	100	100
734831	E07	10	330	80	L	100	100
700313	E07	10	330	120	L	100	100
704197	E07	12	520	40	F	100	300
742144	E07	12	520	60	F	100	300
732640	E07	12	520	80	F	100	300
704198	E07	12	520	120	F	100	300
704208	E07	13	610	40	L	100	100
704209	E07	13	610	60	L	100	100
704210	E07	13	610	80	L	100	100
704211	E07	13	610	120	L	100	100
746083	E07	20	520	40	F	20	300
790669	E07	20	520	60	F	20	300
774964	E07	20	520	80	F	20	300
741368	E07	20	520	120	F	20	300

KV707T

VSM NON-WOVEN (A0)



Product profile

Bonding Full-resin bonded

Colour Coarse = Brown
Medium = Red
Very fine = Blue

Backing T-Polyester

Materials



Stainless Steel



Unalloyed steel



Non-ferrous metal



Aluminium



Composite



Lacquer

Features



Low to medium pressure



Also for wet grinding

Surface conditioning material for deburring, removing rust, cleaning, and removing grinding grooves and old paint. The semi-robust backing ensures good adaptation to the shape of the workpiece and allows the use of cooling lubricants. Also ideal for the final finishing of surfaces.

Fineness range:



coarse
(100, brown)



medium
(180, red)



fine
(220, green)



very fine
(240, blue)



ultra fine
(400, grey)

Art. No.	Belt joint	Width (mm) ▾	Length (mm)	Grit	Type	PU	Sales Unit
752682	E07	13	610	100	L	10	10
752683	E07	13	610	180	L	10	10
752684	E07	13	610	240	L	10	10
752667	E07	16	520	100	F	10	50
752668	E07	16	520	180	L	10	10
752669	E07	16	520	240	F	10	50