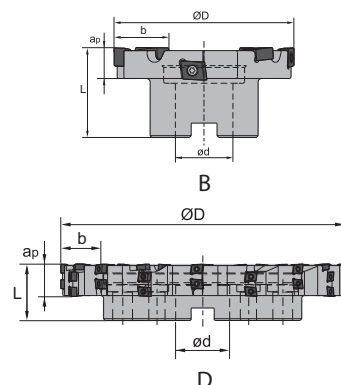
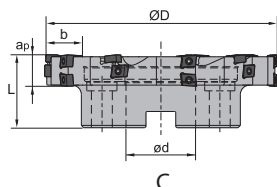
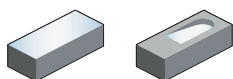


Frese a forare

XMP01 Kr: 90°



Articolo	* Stock	Dimensioni [mm]					Denti	Attacco	kg	Inserto
		ØD	ød	b	ap	L				
XMP01-080*18-B27-CNE1210-08	●	80	27	18	15	50	8	B	0,67	CNE12
XMP01-100*18-B32-CNE1210-08	●	100	32	18	20	50	8	B	0,99	
XMP01-125*27-B40-CNE1210-15	●	125	40	27	22,5	63	15	B	2,46	
XMP01-160*27-C40-CNE1210-18	●	160	40	27	25	63	18	C	3,7	
XMP01-200*27-C60-CNE1210-21	●	200	60	27	31,5	63	21	C	5,46	
XMP01-250*36-C60-CNE1210-32	●	250	40	36	56,5	63	32	C	9,79	
XMP01-315*36-D60-CNE1210-42	●	315	60	36	47,5	63	42	D	17,65	
XMP01-400*36-D60-CNE1210-52	●	400	60	36	36	63	52	D	27,36	

● In magazzino ○ Su richiesta

\* Con raffreddamento interno

Parti di ricambio

	Inserto ØD	CNE12 80-400	
	Vite (inserti)	I60M4x12 (3,4Nm)	
	Chiave (inserti)	WT15IP	

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# Inserti per fresatura Frese a forare

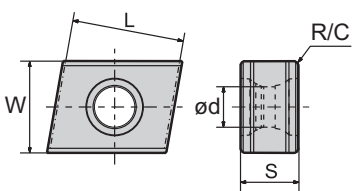



































































**A**

Tornitura

-  Buone condizioni di lavorazione
-  Condizioni di lavorazione normali
-  Condizioni di lavorazione sfavorevoli



CNE	L	S	d
12	12,8	6,35	4,4

## Inserti - Fresatura

CN** Inserti - Fresatura		HC <sup>1</sup> (CVD)						HC <sup>1</sup> (PVD)						HT	HC <sup>2</sup>	HW		
	<b>P</b>																	
	<b>M</b>																	
	<b>K</b>																	
	<b>N</b>																	
	<b>S</b>																	
	<b>H</b>																	

**B**

Fresatura

ISO	R/C	W	YBC302	YBC301	YBC401	YBM253	YBM251	YBM351	YBD152	YBD252	YBG101	YBG102	YBG202	YBG212	YBS203	YBG205	YB9320	YBG302	YBS303	YBG252	YNG151	YNG151C	YD101	YD201	
 CNE121006A	0,4	10				●																			
 CNE121006B	0,6	10				○		●																	

● In magazzino ○ Su richiesta

- HC<sup>1</sup> Carburo cementato rivestito
- HT Cermet non rivestito
- HC<sup>2</sup> Cermet rivestito
- HW Carburo cementato non rivestito

**C**

Foratura

**D**

Informazioni tecniche

**E**

Indice

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